

CAUTION: This equipment is sensitive to static electricity. It may be damaged if not properly handled. Use an ESD (electrostatic discharge) field service kit (FCI Part No. 4100-0001), consisting of a grounding wrist strap and anti-static mat, when handling this equipment. Transport this unit in a static-shielding bag.
Failure to observe this requirement could cause latent damage to the equipment which might not manifest itself until after the equipment is placed in service.

CAUTION: Remove all sources of power before servicing, removing or installing any units.

There are 255 possible addresses that can be set via DIP switch SW-1. Addresses 65 to 255 are not allowed. The switch position OFF represents a binary "one" and the ON position is a binary "zero".
 Remove all power from the system before assigning addresses.

Table 1 Addressing Switch

=1	=17	=33	=49
=2	=18	=34	=50
=3	=19	=35	=51
=4	=20	=36	=52
=5	=21	=37	=53
=6	=22	=38	=54
=7	=23	=39	=55
=8	=24	=40	=56
=9	=25	=41	=57
=10	=26	=42	=58
=11	=27	=43	=59
=12	=28	=44	=60
=13	=29	=45	=61
=14	=30	=46	=62
=15	=31	=47	=63
=16	=32	=48	=64

Be sure that each module has its own unique address. Duplicate addresses will cause a network communication fault. When the address has been selected, toggle the switches into the correct position. (See Table 1). Once all the connections are made and the address has been set, power can be restored to the system.

NOTE: For "Stand Alone" applications, all switches must be in the "Down" position.