
Wireless Thermocouple Sensor for Type T/K/R

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R718CT/CK/CR User Manual

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1. Introduction

R718CK: The detecting range of R718CK is $-40\text{ }^{\circ}\text{C} \sim +375\text{ }^{\circ}\text{C}$.

R718CK has the characteristics of good linearity, bigger thermal electromotive force, high sensitivity and stability.

R718CT: The detecting range of R718CT is $-40\text{ }^{\circ}\text{C} \sim +125\text{ }^{\circ}\text{C}$.

R718CT is more stable when detecting the temperature range of $-40\text{ }^{\circ}\text{C} \sim 0\text{ }^{\circ}\text{C}$.

R718CR: The detecting range of R718CR is $0\text{ }^{\circ}\text{C} \sim +1100\text{ }^{\circ}\text{C}$.

R718CR has the best accuracy and stability. R718CR has the characteristics of wide detecting temperature range, long lifespan, stable thermal electromotive force, as well as good oxidation resistance.

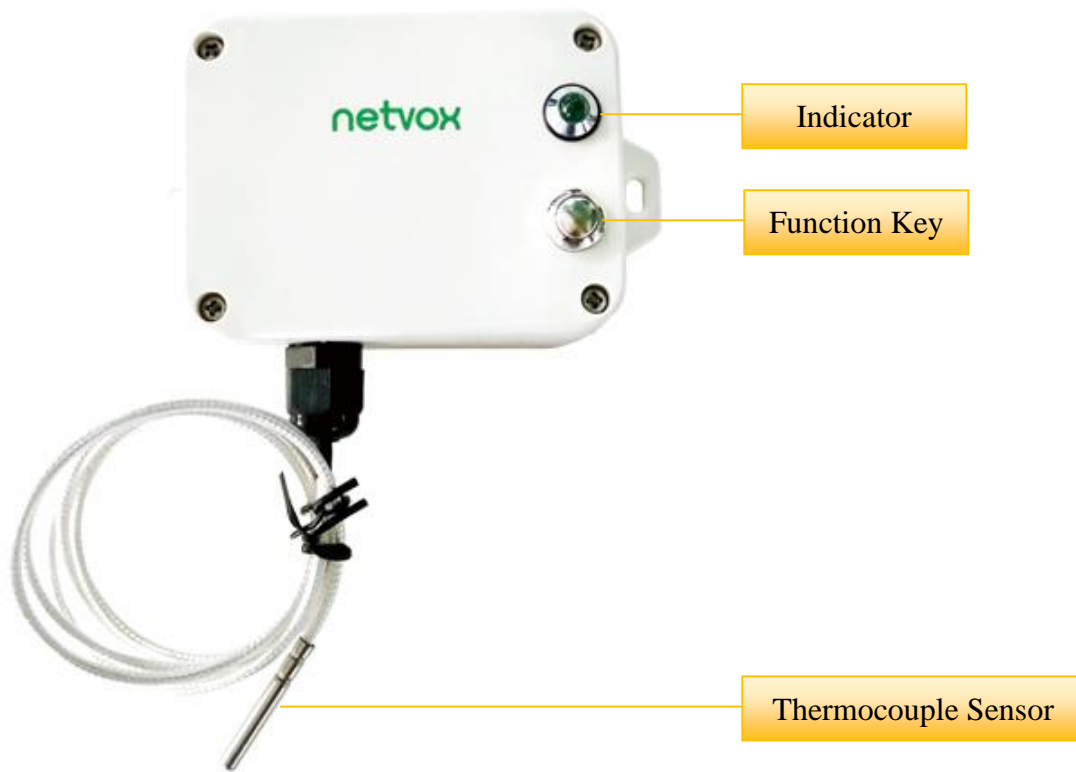
LoRa Wireless Technology:

LoRa is a wireless communication technology dedicated to long distance and low power consumption. Compared with other communication methods, LoRa spread spectrum modulation method greatly increases to expand the communication distance. Widely used in long-distance, low-data wireless communications. For example, automatic meter reading, building automation equipment, wireless security systems, industrial monitoring. Main features include small size, low power consumption, transmission distance, anti-interference ability and so on.

LoRaWAN:

LoRaWAN uses LoRa technology to define end-to-end standard specifications to ensure interoperability between devices and gateways from different manufacturers.

2. Appearance



3. Main Features

- Apply SX1276 wireless communication module
- 2 section of ER14505 battery in parallel (AA SIZE 3.6V / section)
- Main body IP rating: IP65/IP67 (optional)
- Thermocouple Sensor IP rating: K Type-IP60, T Type-IP65, R Type-IP60
- The base is attached with a magnet that can be attached to a ferromagnetic material object
- Thermocouple detection
- Compatible with LoRaWAN™ Class A
- Frequency hopping spread spectrum
- Configuration parameters can be configured via a third-party software platform, data can be read and alerts can be set via SMS text and email (optional)
- Applicable to third-party platforms: Actility/ThingPark, TTN, MyDevices/Cayenne
- Improved power management for longer battery life

Battery Life:

-Please refer to web: http://www.netvox.com.tw/electric/electric_calc.html

-At this website, users can find battery life time for variety models at different configurations.

1. Actual range may vary depending on environment.
2. Battery life is determined by sensor reporting frequency and other variables.

4. Set up Instruction

On/Off

Power on	Insert batteries. (users may need a flat blade screwdriver to open)
Turn on	Press and hold the function key for 3 seconds till the green indicator flashes once.
Turn off (Restore to factory setting)	Press and hold the function key for 5 seconds till green indicator flashes for 20 times.
Power off	Remove Batteries.
Note	<ol style="list-style-type: none"> 1. Remove and insert the battery; the device is at off state by default. 2. On/off interval is suggested to be about 10 seconds to avoid the interference of capacitor inductance and other energy storage components. 3. At 1st -5th second after power on, the device will be in engineering test mode.

Network Joining

Never joined the network	<p>Turn on the device to search the network to join.</p> <p>The green indicator stays on for 5 seconds: success</p> <p>The green indicator remains off: fail</p>
Had joined the network (not at factory setting)	<p>Turn on the device to search the previous network to join.</p> <p>The green indicator stays on for 5 seconds: success</p> <p>The green indicator remains off: fail</p>

Function Key

Press and hold for 5 seconds	<p>Restore to factory setting / Turn off</p> <p>The green indicator flashes for 20 times: success</p> <p>The green indicator remains off: fail</p>
Press once	<p>The device is in the network: green indicator flashes once and sends a report</p> <p>The device is not in the network: green indicator remains off</p>

Sleeping Mode

The device is on and in the network	<p>Sleeping period: Min Interval.</p> <p>When the reportchange exceeds setting value or the state changes: send a data report according to Min Interval.</p>
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Low Voltage Warning

Low Voltage	3.2V
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5. Data Report

The device will immediately send a version packet report along with an uplink packet including temperature and battery voltage.

The device sends data in the default configuration before any configuration is done.

Default setting:

MaxTime : Max Interval = 15 min = 900s

MinTime : Min Interval = 15 min = 900s

BatteryChange: 0x01 (0.1V)

TemperatureChange:0x0064 (10°C)

Note:

The device report interval will be programmed based on the default firmware which may vary.

The interval between two reports must be the minimum time.

Please refer Netvox *LoRaWAN Application Command document* and *Netvox Lora Command Resolver*

<http://www.netvox.com.cn:8888/page/index> to resolve uplink data.

Data report configuration and sending period are as following:

Min Interval (Unit:second)	Max Interval (Unit:second)	Reportable Change	Current Change \geq Reportable Change	Current Change < Reportable Change
Any number between 1~65535	Any number between 1~65535	Can not be 0.	Report per Min Interval	Report per Max Interval

5.1 Example of Report configuration

FPort: 0x07

Bytes	1	1	Var(Fix =9 Bytes)
	CmdID	DeviceType	NetvoxPayLoadData

CmdID– 1 byte

DeviceType– 1 byte – Device Type of Device

NetvoxPayLoadData– var bytes (Max=9bytes)

ConfigReport Req	R718CK R718CT R718CR	0x01	0x91 0x92 0x93	MinTime (2bytes Unit:s)	MaxTime (2bytes Unit:s)	BatteryChange (1byte Unit:0.1v)	Temperature Change (2byte Unit:0.1°C)	Reserved (2Bytes,Fixed 0x00)	
ConfigReport Rsp		0x81		Status (0x00_success)			Reserved (8Bytes,Fixed 0x00)		
ReadConfig ReportReq		0x02		Reserved (9Bytes,Fixed 0x00)					
ReadConfig ReportRsp		0x82		MinTime (2bytes Unit:s)	MaxTime (2bytes Unit:s)	BatteryChange(1b yte Unit:0.1v)	Temperature Change (2byte Unit:0.1°C)	Reserved (2Bytes,Fixed 0x00)	

(1) Configure R718CK report parameters:

MinTime = 1min、MaxTime = 1min、BatteryChange = 0.1v、TemperatureChange = 1°C

Downlink: 0191003C003C01000A0000 3C(Hex) =60(Dec) 0A(Hex) = 10(Dec)

Response:

81910000000000000000000000000000 (Configuration success)

81910100000000000000000000000000 (Configuration failure)

(2) Read Configuration:

Downlink: 02910000000000000000000000000000

Response:

8291003C003C01000A0000 (Current configuration)

5.2 Example of Temperature Calibration

Port:0x0E

Description	CmdID	SensorType	PayLoad (Fix =9 Bytes)					
SetGlobal CalibrateReq	0x01	0x01	Channel(1Byte) 0_Channel1, 1_Channel2,etc	Multiplier (2bytes, Unsigned)	Divisor (2bytes, Unsigned)	DeltValue (2bytes,Signed)	Reserved (2Bytes,Fixed 0x00)	
SetGlobal CalibrateRsp	0x81		Channel(1Byte) 0_Channel1, 1_Channel2,etc	Status (1Byte,0x00_success)		Reserved (7Bytes,Fixed 0x00)		
GetGlobal CalibrateReq	0x02		Channel (1Byte,0_Channel1,1_Channel2,etc)			Reserved (8Bytes,Fixed 0x00)		
GetGlobal CalibrateRsp	0x82		Channel(1Byte) 0_Channel1, 1_Channel2,etc	Multiplier (2bytes, Unsigned)	Divisor (2bytes, Unsigned)	DeltValue (2bytes,Signed)	Reserved (2Bytes,Fixed 0x00)	
ClearGlobal CalibrateReq	0x03	Reserved (10Bytes,Fixed 0x00)						
ClearGlobal CalibrateRsp	0x83	Status (1Byte,0x00_success)			Reserved (9Bytes,Fixed 0x00)			

SensorType : Temperature 0x01

(1) Temperature calibration:

If the temperature the R718CX detects is 16° and the actual temperature is 26°, it means the calibration we want to make is +10°

SensorType =0x01, Channel 1= 0x00, Multiplier = 0x0001, Divisor =0x0001, DeltValue=0x0064

Downlink: 0101000001000100640000

Response:

81010000000000000000000 (Configuration success)

81010010000000000000000 (Configuration failure)

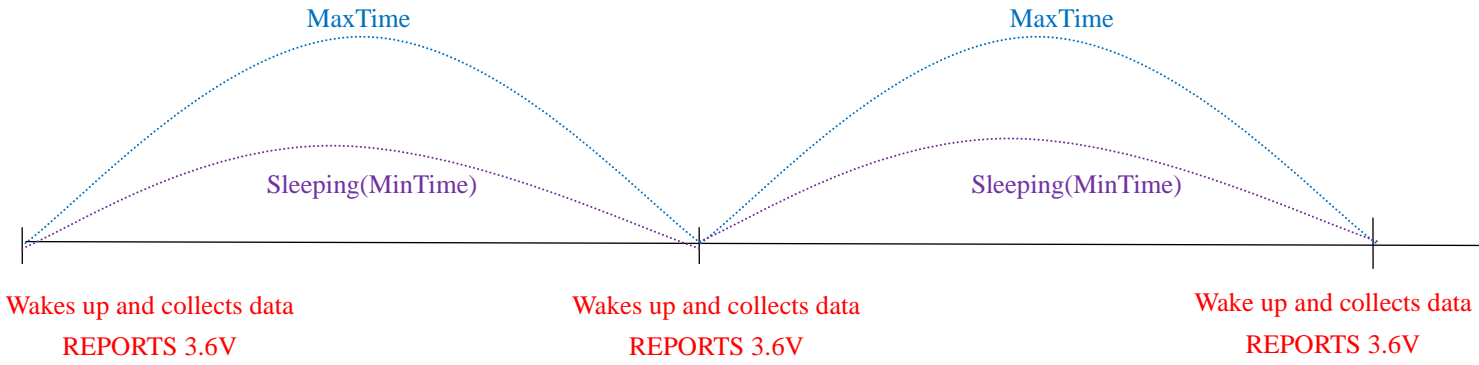
(4) Check whether the temperature calibration

Downlink: 0201000000000000000000

Response: 8201000001000100640000 (Current configuration)

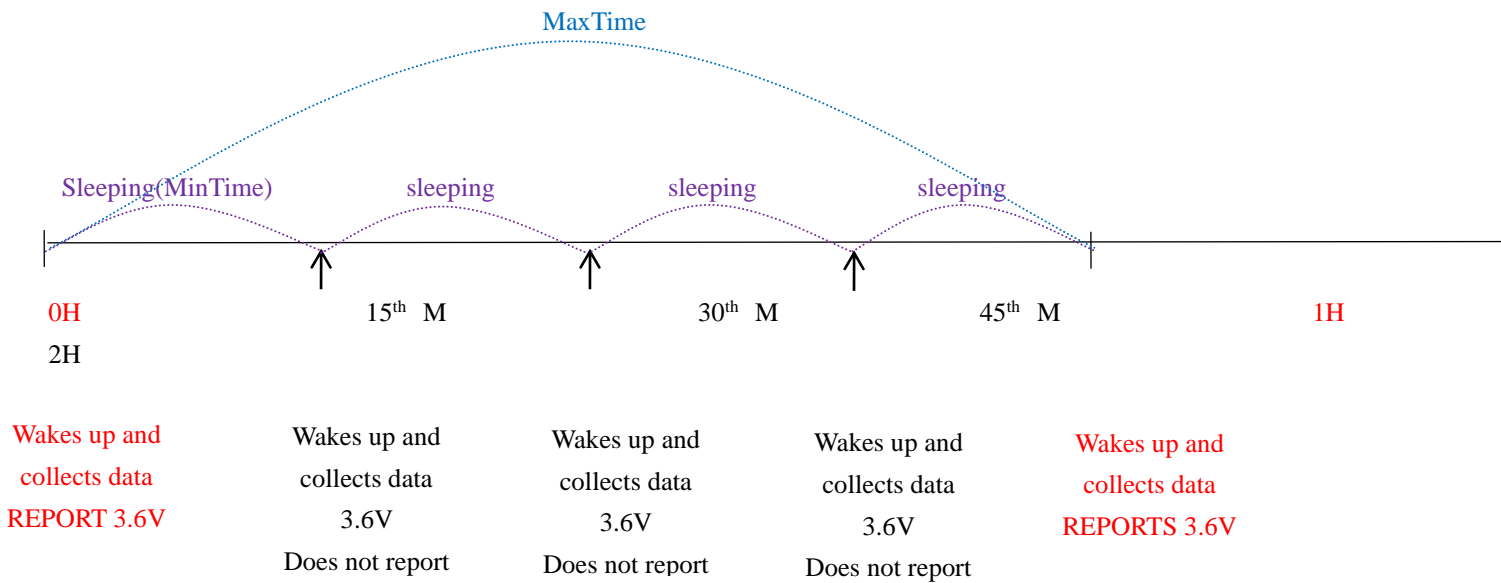
5.3 Example for MinTime/MaxTime logic

Example#1 based on MinTime = 1 Hour, MaxTime= 1 Hour, Reportable Change i.e. BatteryVoltageChange=0.1V



Note: MaxTime=MinTime. Data will only be report according to MaxTime (MinTime) duration regardless BatteryVoltageChange value.

Example#2 based on MinTime = 15 Minutes, MaxTime= 1 Hour, Reportable Change i.e. BatteryVoltageChange= 0.1V.



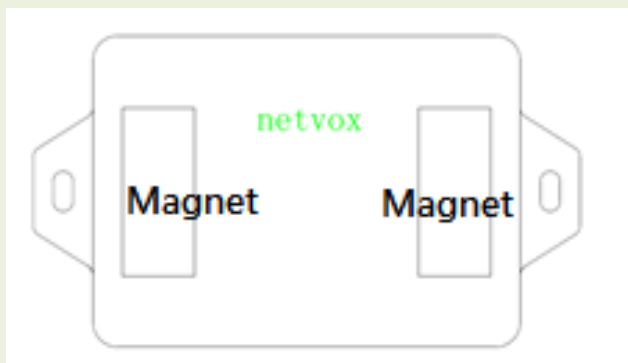
6. Installation

1. The Wireless Thermocouple Sensor (R718CK/T/R) has a built-in magnet (see Figure 1 below). When installed, it can be attached to the surface of an object with iron which is convenient and quick.

To make the installation more secure, use screws (purchased) to secure the unit to a wall or other surface (see Figure 2 below).

Note:

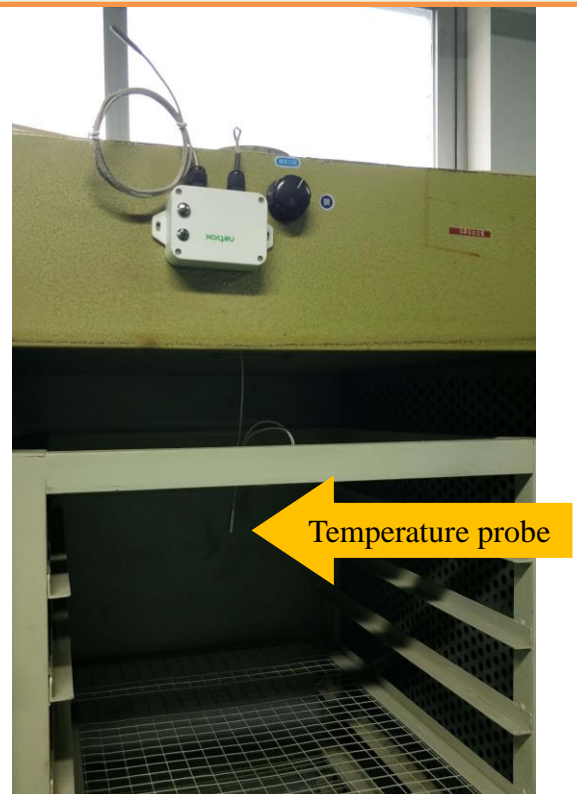
Do not install the device in a metal shielded box or in an environment with other electrical equipment around it to avoid affecting the wireless transmission of the device.



2. When R718CK/T/R is compared with the last reported values, the temperature change is exceeded 10°C (default), it will report values at the MinTime interval;
If does not exceeded 10°C (default) ,it will report values at the MaxTime interval;

R718CK/T/R is suitable below scenarios:

- Oven
- Industrial control equipment
- Semiconductor industry



Note:

Please do not disassemble the device unless it is required to replace the batteries.

Do not touch the waterproof gasket, LED indicator light, function keys when replacing the batteries.

Please use suitable screwdriver to tighten the screws (if using an electric screwdriver, it is recommended to set the torque as 4kgf) to ensure the device is impermeable.

7. Information about Battery Passivation

Many of Netvox devices are powered by 3.6V ER14505 Li-SOCl₂ (lithium-thionyl chloride) batteries that offer many advantages including low self-discharge rate and high energy density.

However, primary lithium batteries like Li-SOCl₂ batteries will form a passivation layer as a reaction between the lithium anode and thionyl chloride if they are in storage for a long time or if the storage temperature is too high. This lithium chloride layer prevents rapid self-discharge caused by continuous reaction between lithium and thionyl chloride, but battery passivation may also lead to voltage delay when the batteries are put into operation, and our devices may not work correctly in this situation.

As a result, please make sure to source batteries from reliable vendors, and the batteries should be produced within the last three months.

If encountering the situation of battery passivation, users can activate the battery to eliminate the battery hysteresis.

7.1 To determine whether a battery requires activation

Connect a new ER14505 battery to a 68ohm resistor in parallel, and check the voltage of the circuit.

If the voltage is below 3.3V, it means the battery requires activation.

7.2 How to activate the battery

- a. Connect a battery to a 68ohm resistor in parallel
- b. Keep the connection for 6~8 minutes
- c. The voltage of the circuit should be $\geq 3.3V$

8. Important Maintenance Instruction

Kindly pay attention to the following in order to achieve the best maintenance of the product:

- Keep the device dry. Rain, moisture, or any liquid, might contain minerals and thus corrode electronic circuits. If the device gets wet, please dry it completely.
- Do not use or store the device in dusty or dirty environment. It might damage its detachable parts and electronic components.
- Do not store the device under excessive heat condition. High temperature can shorten the life of electronic devices, destroy batteries, and deform or melt some plastic parts.
- Do not store the device in places that are too cold. Otherwise, when the temperature rises to normal temperature, moisture will form inside, which will destroy the board.
- Do not throw, knock or shake the device. Rough handling of equipment can destroy internal circuit boards and delicate structures.
- Do not clean the device with strong chemicals, detergents or strong detergents.
- Do not apply the device with paint. Smudges might block in the device and affect the operation.
- Do not throw the battery into the fire, or the battery will explode. Damaged batteries may also explode.

All of the above applies to your device, battery and accessories. If any device is not working properly, please take it to the nearest authorized service facility for repair.