SAMPLE FORMULATION

Using Solstice® Enhance and Solstice® Propellant



Speedy Dry Shampoo

Craft invisible dry shampoo formulations that reveal silky, shiny, softer hair

Solstice Propellant (HFO-1234ze(E)), a breakthrough for aerosol-based products, and Solstice Enhance (HFO-1233zd(E)), a multifunctional solvent and carrier fluid, offer exciting possibilities for formulators. As nonflammable alternatives to hydrocarbons and high global warming potential (GWP) hydrofluorocarbons, they are non-ozone-depleting, VOC-exempt, with an **Earth-friendly** ultra-low GWP of one or less.

PHASE	TRADE NAME	INCI	WT%
Starch Blend	Corn Starch	Corn Starch	0.5
	DRY-FLO® PURE	Aluminum Starch Octenylsuccinate	0.5
	Cab-O-sil® M-5	Silica	0.25
Carrier Solvent	Ethanol 200 Proof	Alcohol Denat.	6.7
	Fragrance	Fragrance	0.35
	Solstice Enhance	Chlorotrifluoropropene	6.7
Aerosolized	Solstice Propellant	Tetrafluoropropene	85
		TOTAL	100

¹ASTM E-681. EU A11

FORMULATION PROCEDURE:

Pre-step: Chill Solstice Enhance (below 19°C) before combining with the formulation. Store in refrigerator.

- 1. Fill Starch Blend and Carrier Solvent into aerosol can in the order of addition.
- 2. Crimp valve on can.

- 3. Charge with Solstice Propellant.
- 4. Shake the can vigorously until uniform.

Solstice is a registered trademark of Honeywell International Inc DRY-FLO $^{\circ}$ PURE is a registered trademark of Nouryon. Cab-O-sil $^{\circ}$ M-5 is a registered trademark of Cabot Corporation.

For more information:

call 800-631-8138 (U.S. and Canada) or your local sales office.

www.hwll.co/personalcare

Honeywell Advanced Materials

115 Tabor Road Morris Plains, NJ 07950 Although Honeywell International Inc. believes that the information contained herein is accurate and reliable, it is presented without guarantee or responsibilit of any kind and does not constitute any representation or warranty of Honeywell International Inc., either expressed or implied. A number of factors may affect the performance of any products used in conjunction with user's materials, such as other raw materials, application, formulation, environmental factors and manufacturing conditions among others, all of which must be taken into account by the user in producing or using the products. The user should not assume that all necessary data for the proper evaluation of these products are contained herein. Information does not relieve the user from the responsibility of carrying out its own tests and experiments, and the user assumes all risks and liabilities (including, but not limited to, risks relating to results, patent infringement, regulatory compliance and health, safety and environment) related to the use of the products and/or information contained herein. Solstice is a registered trademark of Honeywell International Inc.





² Solstice Enhance: VOC-exempt (U.S. EPA), Solstice Propellant: VOC-exempt (U.S. EPA and CARB); negligible contribution to smog formation