A SOLID AND SECURE INVESTMENT FOR THE FUTURE

High performance — enhances quality
Easy to use and engineer — improves productivity
Low total cost of ownership — maximizes profitability
The Honeywell ControlEdge™ HC900 Process and Safety System has a modular, scalable design that meets the control and safety requirements of a wide range of applications ranging from process PLCs to DCS.

A single flexible system for process control and safety with faster start-up time, common engineering tools, reduced training, simplified maintenance and lowest cost of ownership.

**WIDE-RANGING APPLICATIONS**
The ControlEdge HC900 Process and Safety System reduces hardware, software, training and support requirements, and is ideal for diverse industries such as:

- Chemicals, including specialty and fine chemicals, plastics and rubber
- Pharmaceuticals and cosmetics
- Power (excluding nuclear)
- Cement and glass
- Pulp and paper
- Mining and metals
- Water and waste water
- Food and beverage
- Oil & Gas, Refining
- Metro Rail
- HVAC
- Data Centers

**APPLICATIONS IN WHICH CONTROL EDGE HC900 IS PROVING INVALUABLE INCLUDE THE FOLLOWING:**

**Safety:**
- Burner Management Systems (e.g. furnaces, boilers, pre-heaters, kilns, ovens, reactors, calciners, dryers, thermal oxidizers, melters, incinerators, process heaters, vaporizers)
- Combustion control
- Pipeline control
- Spill prevention
- Terminal automation
- Emergency shutdown
- Pressure and flow applications
- Heat Treatment

**Critical control:**
- Electronics and semiconductors
- Cement
- Glass
- Textiles
EASY TO USE AND ENGINEER—IMPROVES PRODUCTIVITY

The modular, scalable ControlEdge HC900 Controller is available in three rack sizes, with up to 12 racks per CPU, and three CPU performance levels to handle a wide range of automation requirements. ControlEdge HC900 supports up to 4,608 I/O points.

EXPERION HS
Experion HS is a powerful software platform that incorporates innovative applications for human machine interface (HMI) applications and supervisory control and data acquisition (SCADA). Built upon the proven technologies of the Experion platform, Experion HS is an integrated and affordable solution for smaller unit operations. Experion HS enables seamless integration, configuration and data exchange with the ControlEdge HC900 system.

When paired with Experion HS, ControlEdge HC900 can meet FDA 21 CFR part 11 requirements for pharmaceuticals, food and beverage industry that need a proven and reliable solution capable of advanced controller security and protection methods, change management and automated electronic record keeping.

ControlEdge HC900 also has pharma specific function blocks which significantly simplify your engineering efforts.

CONTROLEDGE HC900 ALLOWS YOU TO PERFORM EASY ENGINEERING

- HC Designer Configuration Software available in English and Chinese Mandarin
- Process-specific function blocks reduce configuration time and your operational costs
- Powerful Accutune III auto-tuning algorithms enable control loops to be quickly and easily tuned
- Simple intuitive tools, advanced monitoring and debugging tools which are easy to use and engineer
- Product enhancements made easy with web-based downloads at zero annual maintenance fee
- Easily integrated by Honeywell trained local channel partners with global product support
- Universal analog inputs reduce inventory cost
- SIL Universal IO (UIO) with 1ms SOE, Line Monitoring, Voting & Validation, Redundancy allows easy adaptation to late engineering changes
- HART-IP support for improved device diagnostics and easy maintenance
- Modular and scalable (4608 IO’s and up to 12 racks per CPU)
- Version control, logic replication and library creation which simplify change management and engineering efforts
**CONTROLEDGE HC900 OPC SERVER FROM MATRIKONOPC**

The ControlEdge HC900 OPC Server from MatrikonOPC provides secure and reliable real-time data access between all Controller series and any OPC-enabled applications such as Historians, HMIs, SCADA etc. It enables third party connectivity – which is key to successful phased migration and integration. It enables easy and cost-efficient management of openly connected systems – crucial in today’s highly competitive industrial environment.

And by using standardized MatrikonOPC components you can build stronger, more secure architectures.

Furthermore, the ControlEdge HC900 OPC Server is OPC certified. OPC certification is the process of ensuring that applications meet the standards specified by the OPC Foundation. OPC certification requires extensive testing to ensure true interoperability. OPC certification means multi-vendor system interoperability is guaranteed.

**INTEGRATED 900 CONTROL STATION WITH GLOBAL DATABASE**

The 900 Control Station operator interface provides a large assortment of standard preformatted displays for controller monitoring and servicing. Their use shortens design time, reduces engineering costs, and facilitates standardization of operator interaction with the process—all while enhancing the ability to customize easy-to-understand graphic displays that look like the process the operator is monitoring.

Station Designer software is a robust yet user-friendly PC tool that integrates with the HC900 Controller’s Designer software to streamline the task of configuring a custom operator interface. It is an intuitive development environment that offers more than 4,000 pre-built process graphic symbols (for pumps, valves, tanks, buttons, switches), widgets, animation, hide object, if-then-else scripting, and more.
ControlEdge HC900’s diverse connectivity and communications options adapt to existing process-line infrastructure, satisfy specific control requirements, and accommodate specialty applications.

**CONTROLEDGE HC900 PROVIDES TIGHTER CONTROL**
- The standard fuzzy logic of the HC900 prevents process overshoot, provides accurate control, increases throughput and efficiency and minimizes energy costs

**ACCURATE DIAGNOSTICS**
- Advanced diagnostics at module and channel level add reliability to system

**FLEXIBLE CONNECTIVITY TO SUIT YOUR PROCESS ENVIRONMENT**
- Open Ethernet connectivity
- Serial Modbus connectivity
- Peer-to-peer communications
- Wireless connectivity
- E-mailed alarm/event reporting

**FAULT TOLERANT AND RELIABLE**
- Keeps your system running continuously with redundancy
The ControlEdge HC900 process and safety system integrates easily and smoothly with the Honeywell Experion HS (SCADA) solution, and with 900 Control Station HMI.

**LOW TOTAL COST OF OWNERSHIP—MAXIMIZES PROFITABILITY**

SAME I/O MODULES FOR PROCESS AND SAFETY
- Reduced inventory costs
- Quick replacement of modules maximizes plant uptime

LOWEST PRODUCT LIFECYCLE COST
- No annual upgrade fee (HC Designer)
- World-wide product support

COMMON SOFTWARE TOOLS FOR PROCESS AND SAFETY
- Reduced training costs
- Reduces engineering time and cost
CONTROLLER

Function Blocks: C70, C75CPU - up to 15000, C50CPU - 2000, C30CPU-400. Controller C75 CPU supports redundancy (in common and separate rack). Redundant CPU racks can be placed at least 1 km apart.

Analog Inputs: Up to 1152 universal analog inputs, 2304 high level. Accuracy: 0.1% of span (field calibration to ±0.05% of span).

Analog Outputs: Up to 480 with internal power, 2304 with external power 0 to 20 mA maximum, 12 bits, 0.1% accuracy.

Universal IO (SIL): Up to 2304 per system. User configurable DI with SOE, DO 24VDC, AI /AO 4-20mA with Line Monitoring, HART and IO redundancy support.

Digital Inputs/Outputs: Up to 4608, contact DI, 24Vdc DI/DO, 120Vac DI/DO, 240Vac DI/DO.

Total I/O: Up to 4608.

I/O Racks per System: One controller and up to 11 remote I/O racks.

Control Loops: PID, on/off, cascade, ratio, %, three-position steps.

Control Output Types: Current, time-proportioning, position-proportioning, three-position steps.

Setpoint Programmers: 50 segments each, 16 event outputs, multiple stored profiles.

Setpoint Scheduler: 50 segments, 8 ramp/soak outputs, eight auxiliary outputs, 16 events, multiple schedules.

Comm: Ethernet 10/100base-T, Modbus/TCP protocol, up to 10 Ethernet hosts on C50, C70, C75 up to 32 peer-to-peer controllers, Serial Modbus RTU, RS485 or, slave or master operation (up to 32 slaves).

Operating Temp: Rated 32°F to 140°F (0° to 60°C).

Humidity: Rated 10% RH to 90% RH, non-condensing.

CONTROL STATION OPERATOR INTERFACE

Display: 10.4 in and 15 in Industrial TFT LCD color display.

Touch Screen: Resistive analog.

Distance from Controller: Ethernet—328 ft (100 m), RS485—2000 ft (600 m).

Power Supply: 24 Vdc, 1.4A

Operating Temperature: -10 to 50 °C (-14 to 122°F).

Humidity: Rated 0 to 85% max. RH non-condensing.

Panel Rating: NEMA 4X/IP66 front panel.

Memory: 512 MB of non-volatile Flash memory, with optional SD card (standard capacity).

Comm. Ports: Ethernet 10/100 base-T. Three or four isolated serial communication ports, (2 x RS-232 and 1 or 2 x RS-422/485) - model dependent.

USB Ports: 1 or 2 USB Host ports with Universal Serial Bus Specification Rev 2.0. Support data transfers at (high speed, full speed). Hardware over current protected (0.5 A max per port).

900 Station Designer Software

Configuration: 900 control station 900 Control Station CR interface - offline.


CPU: 1.5 GHz (2.5 GHz preferred)

RAM: > 1GB

Drive Ports: USB (2.0 & 3.0)/ Ethernet

Cable: RS485—three-wire, Ethernet 10/100 base T.

Modem Support: Monitor, upload, download configuration.

Language: English and Chinese Mandarin.

For more information

To learn more about Honeywell’s ControlEdge HC900, visit www.honeywellprocess.com or contact your Honeywell account manager.

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THE FUTURE IS WHAT WE MAKE IT

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