CONTROLEDGE PLC
BETTER CONTROL GIVES YOU AN EDGE
Honeywell’s PLC is part of the ControlEdge™ family, a next-generation family of controllers providing unprecedented connectivity through all levels of process and business operations. The result is optimized operations and maintenance efficiencies that liberate personnel from manual processes. ControlEdge PLC is one of the first controllers in the market to achieve Cybersecurity ISA Level 2 certification.

ControlEdge PLC dramatically reduces configuration, integration, and support costs while decreasing risk with the best cybersecurity on the market. Honeywell is the first to provide a complete ecosystem including PLC, SCADA, and DCS together. Combined with Experion®, ControlEdge PLC minimizes downtime through unified support, and lowers total cost of ownership through extended system lifecycle and the best investment protection on the market. Experion and ControlEdge PLC leverage a common HMI platform, provide faster field device commissioning, and improve device diagnostics.

Builtin OPC UA, EtherNet/IP, DNP3, Modbus, Profinet, MQTT protocol, and cybersecurity provide smooth integration to a range of instruments, equipment and software from multiple vendors. The first PLC to offer HART-enabled Universal I/O with optional redundancy configuration, provides remote configuration, late design change flexibility, and simulation for improved project implementation and training.

HOW IS CONTROLEDGE PLC DIFFERENT?

**Experion Integration**
Honeywell can serve as your single vendor for all automation needs, including the DCS, PLC, Variable Frequency Drive, SCADA, Field Device Manager for asset management, and a Panel PC - all with seamless integration, configuration, and support.

Coordination is easier with fewer teams and direct access to system knowledge. Experion Server means easy updates and faster project deployment. A single point of responsibility reduces both risk and cost with fewer coordination errors, less engineering, faster installation, less training and reduced hardware.

Field Device Manager (FDM) provides fast and accurate commissioning of field devices and simplified diagnostics, resulting in fewer site trips. Combining FDM with the HART IP open standard offers design flexibility and protection of existing site investments. HART command function blocks in the PLC support improved plant operation and device diagnostics, along with reduced commissioning and installation cost.

Operator effectiveness is increased with a common HMI across system applications. An integrated solution provides pre-built diagnostics, an integrated alarm summary, and history, trending and reporting on a single Experion infrastructure with native peer-to-peer integration to Experion Controllers. Results are fewer operator and engineering stations, less hardware and wiring, reduced IT licensing and training, fewer errors, and increased efficiency and availability. You benefit from reduced cost over the lifecycle with smaller footprint and easier maintenance.

The Experion PPC (Panel PC), provides a touch user interface and consistent HMI for an operator either in the field or in the control room. Consistent interface alarms, trends, diagnostics and history results in better response and plant uptime.
**Lean Project Execution and Universal I/O**
Honeywell’s lean project execution solution provides several enhancements to the PLC.

ControlEdge PLC offers a variety of I/O choices for flexibility and reduced system cost. HART-enabled Universal I/O means no additional costly hardware to support HART. The first PLC to offer Universal I/O provides remote configuration and design change flexibility for improved project implementation and reduced cost and risk. Engineers can quickly accommodate late configuration changes remotely with a simple software configuration change. The Universal I/O supports redundancy needed for critical applications in standard and extreme operating environments. With ease-of-use, advanced diagnostics, and flexible configuration, the redundant Universal I/O support fault tolerant capabilities and highest availability.

ControlEdge PLC offers simulation software to support engineering, training, and testing without requiring hardware.

**Built-in Protocols**
Built on a proven and capable platform, ControlEdge PLC provides a system that enables users to better leverage data across their assets. Use of the OPC UA, Profinet, EtherCAT, and Modbus protocols offers smooth integration to a broad range of instruments. Embedded OPC UA enables interoperable multi-level and multi-platform open communication for flexible and scalable design, facilitating standardization with less hardware. OPC UA and MQTT enables more direct access to cloud based applications for visualization and analytics reducing additional gateway cost and allowing easier maintenance. MQTT gives the advantage of connections with remote locations where a resource constraint exist or the network bandwidth is limited. MQTT provides the flexibility of connecting PLC to OEM cloud reducing design cost, increasing uptime with predictive analysis, and reduce service cycle time.

Built-in EtherCAT and Profinet enable integration with a wide range of industrial equipment such as I/O modules, drives, devices, and controllers supporting these protocols. In addition, Modbus RTU, Modbus ASCII, and User Defined Protocols are also natively supported. Engineers get a wide range of design choices, be it for topology, vendor, specifications or connection media, to deliver a solution to fit application requirements. Standard data models for accessing the process and device information significantly improve information available for controls and diagnostics.

ControlEdge PLC provides full support of DNP3 protocol for remote applications. With the event buffer feature, DNP3 protocol stores data in a flash or SD card when the communication with SCADA is lost, and the events are received in the SCADA server when the communication is restored. The ControlEdge PLC DNP3 multi-master capability allows simultaneous data collection from multiple SCADA masters.

ControlEdge PLC supports a library of custom function blocks for MDIS communication.

MDIS combined with ControlEdge PLC and Experion Server UA Client architecture provides a tightly integrated Experion solution for Subsea application, reducing engineering costs.
**Built-in Cybersecurity**
Our embedded cybersecurity supports compliance, reduced risk, and improved availability. ControlEdge is the first PLC to be certified ISA Secure EDSA Level 2. Features include secure boot to prevent uploading of unauthorized software, a built-in firewall to reduce exposure to denial-of-service attacks and message flooding, and a certified secure development lifecycle to ensure security is built-in from the start. PLC communication is protected using IPSec to prevent man-in-the-middle attacks and unauthorized access. ControlEdge PLC supports encryption, easy configuration, and certificate-based authentication.

In addition, Honeywell offers world-class Industrial Cybersecurity Solutions and Managed Services that help protect the availability, safety and reliability of industrial control systems and site operations.

**Integrated Honeywell Variable Frequency Drives**
Honeywell’s energy efficient variable frequency motor drives (VFD) meet automation requirements across a variety of industrial segments and process applications, ranging from small pumps to large compressors and fans.

ControlEdge PLC offers a plug-and-play integration with Honeywell VFD featuring a built-in library, diagnostics, and alarm/events in the ControlEdge builder software, providing seamless access to drive data for PLC/SCADA engineering and significantly reducing integration time and efforts.

Customer benefit by getting a packaged solution of SCADA, PLC and VFDs for their applications.

**Why Choose Honeywell?**
Choosing Honeywell provides distinct support advantages as well as access to our broad portfolio. Honeywell helps customers cost-effectively manage their control and safety infrastructure in the face of constantly evolving technology with extended lifecycle support, flexible and easy migration paths, and virtualized upgrade capabilities.

**Lifecycle Investment Protection**
Honeywell has continually guarded customer investments by providing easy upgrade paths to the latest control system technology. Honeywell continues to evolve and innovate to bring significant advances in automation technology, while also providing a smooth migration path to today’s technology when the time is right for you. We have a wealth of experience in migrating legacy control and safety systems, no matter who the manufacturer is. We support easy migrations from legacy PLCs to ControlEdge PLC through our application migration tool, I/O wiring kits, and connectivity options to legacy networks.

**Service and Support**
From installation and startup through system maturity and future expansion, quality remote and on-site support ensures the maximum return of investment in your automation system.

The TotalCare Service program offers carefully designed service packages in addition to our standard support commitment under the Scalable Control Solutions portfolio. The program provides TotalCare Lite and Enhanced service package options that work on an annual subscription basis. It covers system updates, upgrades, corrective and preventive maintenance, support requests, and more.

Factory-trained and experienced Remote Service engineers provide technical support and prompt answers to questions regarding procedures, documentation, operation, service, training, and system enhancements. Remote Service also includes a review of operational procedures, software analysis, and diagnostic evaluations when required.

For more information
To learn more about Honeywell’s ControlEdge Family of Controllers, visit process.honeywell.com/PLC or contact your Honeywell account manager.

**Honeywell’s Solution Reduces Cost and Unplanned Downtime**
Reducing time for commissioning and minimizing troubleshooting allows early startup. In addition, there is reduced unplanned downtime associated with the ability to remotely diagnose equipment.

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