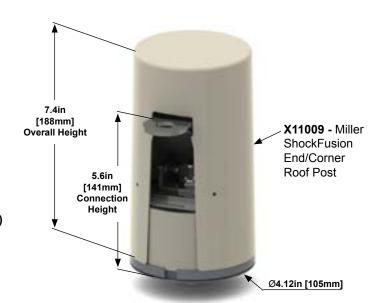
Miller ShockFusion™ End/Corner Roof Posts and Miller Fusion™ Intermediate Roof Posts

Description

Miller ShockFusion Horizontal Lifeline Roof Systems are available in custom-engineered systems and straight-line system kits. Miller ShockFusion and Fusion Roof Posts lower force applied to the base and/or complete horizontal lifeline system.

This spec sheet addresses the roof posts--ShockFusion End/Corner Roof Posts and Fusion Intermediate Roof Posts*. Spec sheets for other system components are available:

Miller ShockFusion Base Plates and Mounting Assemblies (SP453) Miller ShockFusion Cable Assembly Components (SP485)



Materials

Miller ShockFusion

Energy Absorber: Internal Connecting

Components:

304 and 18-8 Stainless Steel Zinc-Plated/Powder Coated Steel:

304 Stainless Steel

Anodized Cast 6061-T6 Aluminum

Post/Base Plate Seal: **HDPE** and Neoprene HDPE with UV Inhibitor Post Cap:

Miller Fusion

Post Tube:

Energy Absorber: Internal Connecting

304 and 18-8 Stainless Steel Components: **Post Tube:** Zinc-Plated/Powder Coated Steel; Anodized Cast 6061-T6 Aluminum

HDPE and Neoprene

304 Stainless Steel

Post/Base Plate Seal: Post Cap: Vinyl with UV Inhibitor

Technical

Miller ShockFusion

Activation Force: 1,100 lbs. (4.89 kN) 2,500 lbs. (11.1 kN) **Shock Absorption Force:**

See ShockFusion Instruction **Maximum Capacity:**

Manual

5,000 lbs. (22.2 kN) **Ultimate Strength:**

Miller Fusion

Activation Force: 1,000 lbs. (4.4 kN)

Maximum Capacity: See Fusion and/or ShockFusion

Instruction Manual(s)

Ultimate Strength: 5,000 lbs. (22.2 kN)



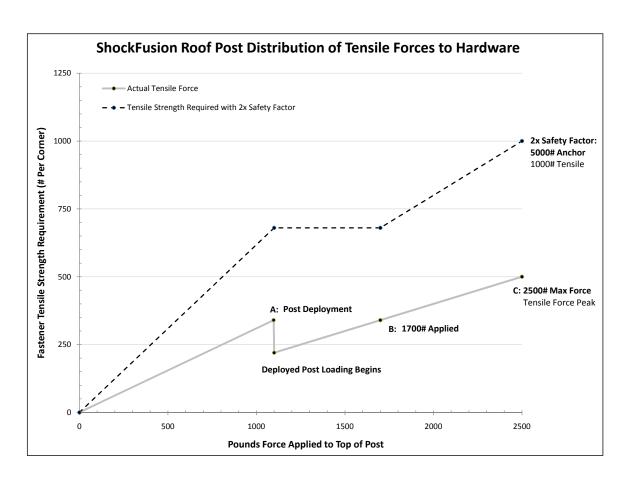
Certifications

All system components meet the design requirements as set forth in OSHA 1926.502, OSHA 1910.66, ANSI A10.32-04, ANSI Z359.6, CSAZ259.16-2004 and EN795 Class C. Please note, however, that the system as a whole once installed must be deemed to be in compliance with these standards by a qualified engineer.

[*Note: The Miller Fusion Roof Post may also be used used as a single anchorage point for a personal fall arrest system when the D-bolt anchor is attached. See Fusion Instruction Manual.]

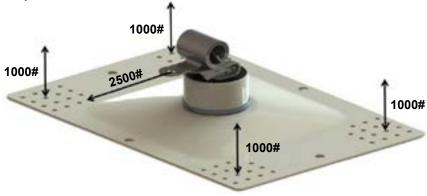
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An engineer or qualified person must ensure that the roof structure to which a ShockFusion System is installed is able to withstand potential tensile and shear forces which may be imposed at the locations where end and intermediate roof anchor posts are attached. The tensile and shear strength requirements are based on a 2:1 safety factor.

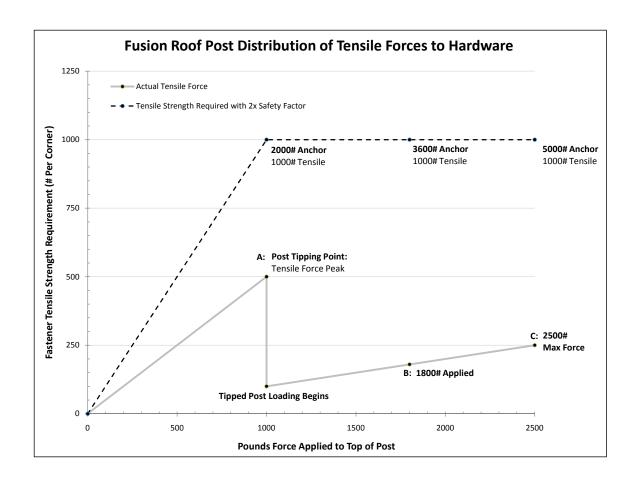


Tensile Force Distribution at End Posts

 Maximum tensile force at end posts is 500# per corner of base plate; tensile strength required is 1000# with a 2:1 safety factor incorporated

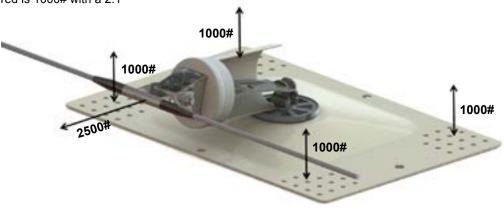


Miller ShockFusion™ End/Corner Roof Posts and Miller Fusion™ Intermediate Roof Posts

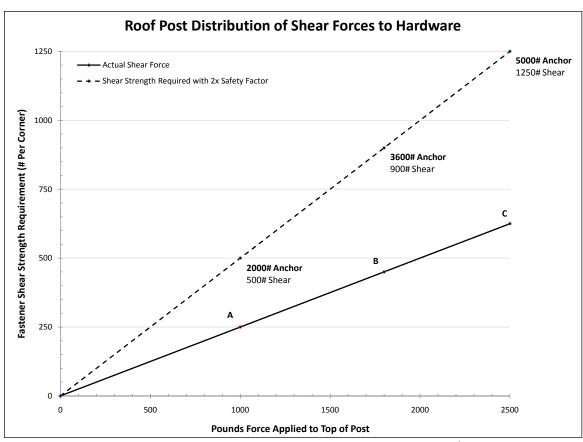


Tensile Force Distribution at Intermediate Posts

 Maximum tensile force at intermediate posts is 500# per corner of base plate; tensile strength required is 1000# with a 2:1 safety factor incorporated

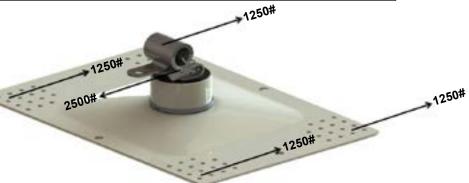


Miller ShockFusion™ End/Corner Roof Posts and Miller Fusion™ Intermediate Roof Posts



Shear Force Distribution at All Posts

 Maximum shear force at each post is 625# per corner of base plate; required shear strength required is 1250# with a 2:1 safety factor incorporated



For more information about customengineered systems, please contact Miller Engineered Solutions:

800.325.6746

MILLER

For more information about straightline system kits, please contact Honeywell Technical Service:

800.873.5242

by Honeywell

Toll Free 800.873.5242 (press 4) • hsptechsupport@honeywell.com • www.millerfallprotection.com

MARNING! THIS DOCUMENT PROVIDES AN OVERVIEW OF FALL PROTECTION PRODUCTS AVAILABLE FROM HONEYWELL AND CARE HAS BEEN TAKEN TO ASSURE THE ACCURACY OF THE DATA. IT DOES NOT PROVIDE IMPORTANT PRODUCT WARNINGS AND INSTRUCTIONS. HONEYWELL RECOMMENDS ALL USERS OF FALL PROTECTION EQUIPMENT UNDERGO THOROUGH TRAINING, AND THAT ALL WARNINGS AND INSTRUCTIONS PROVIDED WITH THE PRODUCTS BE THOROUGHLY READ AND UNDERSTOOD PRIOR TO EACH USE. FAILURE TO READ AND FOLLOW ALL PRODUCT WARNINGS AND INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.