Application Sheet

MOISTURE

Measurements involve different terms and units. Moisture terms and units all fall under the area of psychrometrics, the study of water vapor concentration in air as a function of temperature and pressure. Selecting a moisture terma depends on the application.

Dew points and frost points are often used when the dryness of the gas is important. (Moisture condensation from gas at low process temperatures must be avoided). Dew point is also used as an indicator of water vapor in high temperature processes, such as industrial drying.

Mixing ratios, volume percent, and specific humidity are usually used when water vapor is either an impurity or a defined component of a process gas mixture used in manufacturing. Mixing ratios are also used, like dew point, in industrial drying.

Relative humidity is most commonly used in HVAC (Heating, Ventilation and Air Conditioning) applications where it directly impacts human comfort and indoor air quality issues. Relative humidity is also of interest to process control personnel because low RH may cause brittleness and static electricity problems, while high RH may cause swelling and clumping regardless of temperature. (See Table 1.)

TABLE 1. MOISTURE TERMS, DEFINITIONS AND UNITS

Term	Definition	Unit	
Absolute Humidity (Vapor Concentration)	<u>mass, vapor</u> volume	grams/m³ [grains/ft³]	
Mixing Ratio	<u>mass, vapor</u> mass, dry gas	kg/kg, grams/m³ [lb/lb, grains/ft³]	
Relative Humidity	mass, actual vapor mass saturated vapor actual vapor pressure		
	saturation vapor pressure <u>partial pressure, vapor</u> vapor pressure water		
Dew Point	Temperature of saturation (condensation)	°C or °F	
Volume Ratio	<u>partial pressure, vapor</u> partial pressure, dry gas	% by volume	
Mass Ratio	<u>mass, vapor</u> mass, dry gas	PPM by weight, PPM _w	
PPM by Volume	volume, vapor x 10 ⁶ volume, dry gas	PPM by volume, PPM _w	
PPM by Weight	PPM _v x mole weight of water mole weight of carrier gas	PPM by weight, PPM _w	
Hygrometer	Instrument for measuring moisture in gas (from Greek "hydros" – wet, moist)		
Psychrometer	Instrument using wet/dry bulbs to measure moisture in gas (from Greek "hydros" – wet, moist)		

PSYCHROMETRICS

Deals with the thermodynamic properties of moist gases while the term "humidity' simply refers to the presence of water vapor in air or other carrier gas.

Psychrometrics concerns mixtures of water vapor and dry air. Much of it also applies to other carrier gases because the thermodynamic characteristics of water vapor are fairly independent of the carrier gas. In addition, as the composition of atmospheric air is fairly constant, dry air is treated as homogeneous gas with a molecular weight of 28.9645. The molecular weight of water is 18.01528.

PARTIAL PRESSURE

The gas laws say that the total pressure of a gas mixture is the sum of the partial pressures of the constituent gases. Also, the volume ratios of constituent gases are equal to the ratios of their partial pressures. For example, atmospheric pressure is the sum of the partial pressures of dry air and water vapor ($\rho_{\text{ATM}} = \rho = \rho_{\text{A}} + \rho_{\text{w}}$).

WATER VAPOR PRESSURE

When a mixture of air and water vapor is in equilibrium with liquid water or with ice, it is considered to be saturated (RH = 100%). The water vapor saturation pressure over ice for the temperature range of -100 °C to 0 °C [-148 °F to 32 °F] is given by:

$$In(\rho_{ws}) = \frac{C_1}{T} + C_2 + C_3T + C_4T^2 + C_5T^3 + C_6T^4 + C_7In(T)$$

where:

 $C_1 = -1.0214165E + 04$ $C_5 = 3.5575832E - 10$ $C_2 = -4.8932428E + 00$ $C_6 = -9.0344688E - 14$ $C_7 = 4.1635019E + 00$ $C_4 = 1.9202377E - 07$

The saturation pressure over liquid water for the temperature range of 0 °C to 200 °C [32 °F to 392 °F] is given by:

$$In(\rho_{ws}) = \frac{C_8}{T} + C_9 + C_{10}T + C_{11}T^2 + C_{12}T^3 + C_{13}In(T)$$

where

 $\begin{array}{lll} C_{_8} = -1.0440397E + 04 & C_{_{11}} = 1.2890360E - 5 \\ C_{_9} = -1.1294650E + 01 & C_{_{12}} = -2.4780681E - 9 \\ C_{_{10}} = -2.7022355E - 02 & C_{_{13}} = 6.5459673 \end{array}$

See also Table 2.

TABLE 2. SATURATION VAPOR PRESSURES OF WATER

Temp. °C	Saturation Vapor Pressure (mm Hg)	Temp. °C	Saturation Vapor Pressure (mm Hg)
-20	0.8	50	92.6
-10	1.9	60	149.5
0	4.6	70	233.8
10	9.2	80	355.3
20	17.5	90	525.9
30	31.8	100	760.0
40	55.4		

SIMPLIFIED FORMULATIONS

The preceding equations are very accurate, but may be overly cumbersome for real time calculation. The following equations are less accurate; however, they are generally suitable for midrange calculations as used in HVAC applications, for example:

For dew points higher than ice point:

$$e = [1.0007 + P \times 3.46E - 6] \times 6.1121 \times exp \left[\frac{17.502 \times T}{240.0 + T} \right]$$

For dew points at or below ice point:

$$e = \begin{bmatrix} 1.0003 + P \times 4.18E - 6 \end{bmatrix} \times 6.11215 \times exp \\ \left[\frac{22.452 \times T}{272.55 + T} \right] \qquad VR = \frac{\rho_w}{\rho_a}; \\ \rho = \rho w + \rho_a = \frac{\rho_w}{\rho_a}; \\ \rho = \rho_a = \frac{\rho_w}{\rho_a}; \\ \rho = \rho_a = \frac{\rho_a}{\rho_a}; \\ \rho = \rho_a =$$

where:

= ρ_{w} vapor pressure in mbar (one psi = 68.94745 mbar)

= total pressure in mbar (1atm = 1013.25 mbar, 14.696

= temperature in ${}^{\circ}C({}^{\circ}F = {}^{\circ}C \times 1.8 + 32)$

RELATIVE HUMIDITY

The ratio of the partial vapor pressure to saturation vapor pressure at the dry bulb temperature:

$$RH = \frac{\rho_w}{\rho_{ws}} = \frac{\rho_{ws}(T_d)}{\rho_{ws}(T)}$$

where $\rho_{ws}(T_d)$ is saturation pressure at the dew point temperature and $\rho_{ws}(T)$ is saturation pressure at the dry bulb temperature. Relative humidity is moisture and temperature dependent but independent of total pressure. If dew point and dry bulb temperatures are known, then RH can be derived by calculating saturation vapor pressure for dew point and for dry bulb, then applying the RH definition above.

DEW POINT

Is the temperature at which a given sample of moist air is saturated. If the sample is cooled below dew point, then water vapor begins to condense. This phenomenon is the basis for various chilled senor type dew point meters.

FROST POINT

If measurements are made below the freezing point of water, that is if the indicated dew point is below the freezing point of water, then the equilibrium occurs at the vapor pressure of ice (not water) which is less than that of water. That is, the frost point is a bit higher than the dew point.

If RH and dry bulb temperatures are known, dew point can be derived by first calculating saturation pressure at the dry bulb temperature and then multiplying by the RH ratio to obtain ρ_{w} , the partial water vapor pressure. Now apply the following:

For dew points in the range of 0 °C to 93 °C [32 °F to 200 °F]: $Td = C_{14} + C_{15}\alpha + C_{16}\alpha^2 + C_{18}\rho_w^{0.1984}$

For dew points below 0 °C [32 °F]: $Td = 90.12 + 26.41\alpha + 0.8927\alpha^2$

VOLUME RATIO

Also called mixing ratio by volume, or vmr) is the ratio of water vapor volume to dry air volume (V_w/V_a). Because the volume ratios of mixed gases are the same as their partial pressures, volume ratio can be expressed as:

$$VR = \frac{\rho_w}{\rho_a}$$
; $\rho = \rho w + \rho_a$

Because total pressure is the sum of partial pressures, the partial pressure of dry air can be readily derived (once vapor pressure is known) by measuring total pressure directly or by assuming one atmosphere (14.696 psia) total pressure. Multiply the ratio by one million to obtain ppmv (parts per million by volume).

HUMIDITY RATIO

Also called mixing ratio by weight, or wmr), is the ratio of the mass of water vapor to the mass of dry air. To calculate this, multiply the volume ratio by the ratio of the molecular weights.

$$W \equiv \frac{M_w}{M_a} = \frac{18.01528 \rho_w}{28.9645 \rho_a} = 0.62198 \frac{\rho_w}{\rho_a}$$

The humidity ratio, in common use, is expressed in kg/kg, or g/kg [lb/lb, grains/lb]. (There are 7000 grains in one pound.) Multiply the ratio by one million to obtain ppmw (parts per million by weight.) An engineer may, for example, combine a humidity ratio value with the reading from a mass flow meter to calculate the mass of water vapor flowing through a dryer exhaust duct per unit time.

VOLUME PERCENT

Equivalent to 100 times the mole fraction; the ratio of water vapor volume to total volume, V_/V or V_/(V_ + V_) expressed as a percentage. Like the volume ratio, it can be calculated in terms of partial pressures:

$$V\% = \frac{\rho_w}{\rho}; = \rho_w = \rho_a$$

SPECIFIC HUMIDITY

Normally expressed as a percentage, is the ratio of the mass of water vapor to the total mass, and may also be calculated in terms of the humidity ratio:

$$q = \frac{M_w}{M_w + M_a} = \frac{W}{1 + W}$$

ABSOLUTE HUMIDITY

(or water vapor density) is the ratio of the mass of water vapor to the total volume.

$$d_v = \frac{M_v}{V} = \frac{217.6 \times e}{T_{db} + 273.16}$$

= absolute humidity expressed in grams H₂O per cubic meter of dry air and vapor mix divide by 2.28835 for grins/cu ft

= [divide by 16,018.46 for lb/cu ft]

= dry bulb temperature in °C(°F = °C x 1.8 + 32)

ENTHALPY

The measure of the energy content per unit mass. The enthalpy of a gas mixture equals the sum of the individual partial enthalpies of the components, (dry air and water vapor). In the English system, the specific enthalpy of dry air is assigned a value of zero at 0 °F and standard atmospheric pressure. To calculate moist air enthalpy in Btu/lb dry air:

$$h = 0.240T + W(1061 + 0.444T)$$

where:

= dry bulb temperature, °F = humidity ratio of the moist air

STANDARD ATMOSPHERIC DATA

Normal atmospheric pressure variations have small effects on calculations that require a value for total pressure. However, at higher altitudes, atmospheric pressure variations become significant. The following standard data is adapted from NASA. At sea level, standard temperature is 49 °F and standard barometric pressure is 29.921 in Hg. (See Table 3.)

TABLE 3. STANDARD ATMOSPHERIC PRESSURE DATA

Altitude (ft)	Temp. °F	Pressure	
		in Hg	psia
0	59.0	29.921	14.696
500	57.2	29.38	14.430
1000	55.4	28.86	14.175
2000	51.9	27.82	14.664
3000	48.3	26.82	14.173
4000	44.7	25.82	14.682
5000	41.2	24.90	14.230

Reference: 1993 ASHRAE Handbook of Fundamentals, published by the American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. 1791 Tullie Circle, N.E., Atlanta, GA 30329. Telephone (404) 636-8400.

NOTICE

Most of the ASHRAE formulations are based on the thermodynamic temperature scale, which differs very slightly from practical scales (ITS-90) used for physical measurements. The boiling point of water is 211.95 °F on this scale rather than the traditional 212 °F. The slight difference is negligible for any practical application.

A WARNING

PERSONAL INJURY

DO NOT USE these products as safety or emergency stop devices or in any other application where failure of the product could result in personal injury.

Failure to comply with these instructions could result in death or serious injury.

WARRANTY/REMEDY

Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship. Honeywell's standard product warranty applies unless agreed to otherwise by Honeywell in writing; please refer to your order acknowledgement or consult your local sales office for specific warranty details. If warranted goods are returned to Honeywell during the period of coverage, Honeywell will repair or replace, at its option, without charge those items it finds defective. The foregoing is buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. In no event shall Honeywell be liable for consequential, special, or indirect damages.

While we provide application assistance personally, through our literature and the Honeywell web site, it is up to the customer to determine the suitability of the product in the application.

Specifications may change without notice. The information we supply is believed to be accurate and reliable as of this printing. However, we assume no responsibility for its use.

WARNING

MISUSE OF DOCUMENTATION

- The information presented in this product sheet is for reference only. Do not use this document as a product installation guide.
- Complete installation, operation, and maintenance information is provided in the instructions supplied with

Failure to comply with these instructions could result in death or serious injury.

SALES AND SERVICE

Honeywell serves its customers through a worldwide network of sales offices, representatives and distributors. For application assistance, current specifications, pricing or name of the nearest Authorized Distributor, contact your local sales office or:

E-mail: info.sc@honeywell.com

Internet: www.honeywell.com/sensing

Phone and Fax:

Asia Pacific +65 6355-2828

+65 6445-3033 Fax

Europe +44 (0) 1698 481481

+44 (0) 1698 481676 Fax

Latin America +1-305-805-8188

+1-305-883-8257 Fax

USA/Canada +1-800-537-6945

> +1-815-235-6847 +1-815-235-6545 Fax

Automation and Control Solutions

Sensing and Control Honeywell 1985 Douglas Drive North Minneapolis, MN 55422

www.honeywell.com/sensing

