

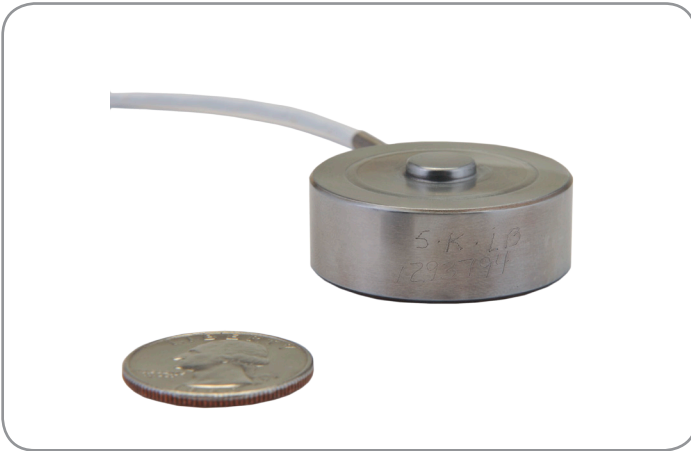
Economical Load Cell

Model 53

008638

Issue 5

Datasheet



DESCRIPTION

The Model 53 load cells are bonded foil strain gage transducers designed for cost efficient production and testing applications (i.e. press calibration). With engineered compression force measurements up to 200 kN / 50k lb, this model achieves a maximum non-linearity of 0.5 % full scale.

Precision gaging techniques and a stainless steel construction provide excellent enhanced stability and reliability under severe operating conditions. This compression-only load cell has an integral load button machined as a key part of the design.

Installation in application is fixed by three tapped holes to provide secure mounting.

VALUE TO CUSTOMERS

- Reliable accuracy of 0.5 %
- Newton and pound force ranges available

FEATURES

- 20 N to 200 kN / 5 lb to 50K lb
- Stainless steel
- Mini footprint
- Button-style design
- mV/V output

POTENTIAL APPLICATIONS

- Press applications
- Weighing
- Sensing for applied load
- Automation process control

PORTFOLIO

From general purpose load cells to fatigue-rated, high performance products, Honeywell offers a comprehensive selection of tension, compression, and universal measurement load cell. Each of our load cells can be customized to meet your needs, whatever your application. To view the entire product portfolio, click [here](#).

Economical Load Cell, Model 53

Table 1. Performance Specifications

Characteristic	Measure
Load ranges	5 lb, 10 lb, 25 lb, 50 lb, 100 lb, 250 lb, 500 lb, 1K lb, 2K lb, 5K lb, 10K lb, 15K lb, 20K lb, 30K lb, 50K lb 20 N, 50 N, 100 N, 200 N, 500 N, 1 kN, 2 kN, 5 kN, 10 kN, 20 kN, 50 kN, 100 kN, 150 kN, 200 kN
Linearity (max.)	±0.5 % full scale
Hysteresis (max.)	±0.3 % full scale
Non-repeatability (max.)	±0.1 % full scale
Output (tolerance)	2 mV/V (nominal)
Operation	Compression
Resolution	Infinite

Table 2. Environmental Specifications

Characteristic	Measure
Temperature, operating	-53 °C to 121 °C [-65 °F to 250 °F]
Temperature, compensated	15 °C to 71 °C [60 °F to 160 °F]
Temperature effect, zero	±0.01 % full scale/°C [±0.005 % full scale/°F]
Temperature effect, span	±0.02 % reading/°C [±0.01 % reading/°F]

Table 3. Electrical Specifications

Characteristic	Measure
Strain gage type	Bonded foil
Excitation (calibration) 20 N to 500 N, 5 lb to 100 lb	5 Vdc
Excitation (calibration) 1000 N to 200 kN, 250 lb to 50K lb	10 Vdc
Insulation resistance	5000 Mohm @ 50 Vdc
Bridge resistance (tolerance)	350 ohm
Zero balance	±3 % full scale
Shunt calibration data	Included
Electrical termination (std)	Teflon® cable (1,5 m [5 ft])

Table 4. Mechanical Specifications

Characteristic	Measure
Maximum allowable load	150 %FS ¹
Weight	see table
Material	17-4 PH stainless steel
Deflection full scale	see table
Natural frequency	see table

Table 5. Wiring Codes

Cable	
Red	(+) excitation
Black	(-) excitation
Green	(-) output
White	(+) output

Table 6. Range Codes

Range Codes	Range	Range Codes	Range
AT	5 lb	MI	20 N
AV	10 lb	MK	50 N
BL	25 lb	ML	100 N
BN	50 lb	MM	200 N
BR	100 lb	MY	500 N
CN	250 lb	MN	1 kN
CR	500 lb	MO	2 kN
CV	1K lb	MQ	5 kN
DL	2K lb	MR	10 kN
DR	5K lb	MS	20 kN
DV	10K lb	MT	50 kN
EJ	15K lb	MU	100 kN
EL	20K lb	ZB	150 kN
EN	30K lb	MV	200 kN
EP	50K lb		

Table 8. Deflections and Ringing Frequencies

Capacity	Deflection @ full scale	Natural ringing frequency	Weight with cable g [lb]
5 lb/20 N	0,03 mm [0.001 in]	2 KHz	59 [0.13]
10 lb/50 N	0,03 mm [0.001 in]	3 KHz	59 [0.13]
25 lb/100 N	0,03 mm [0.001 in]	16 KHz	62 [0.136]
50 lb/200 N	0,03 mm [0.001 in]	21 KHz	63 [0.138]
100 lb/500 N	0,03 mm [0.001 in]	28 KHz	64 [0.141]
250 lb/1 kN	0,03 mm [0.001 in]	25 KHz	72 [0.158]
500 lb 2 kN	0,03 mm [0.001 in]	32 KHz	72 [0.158]
1000 lb/5 kN	0,03 mm [0.001 in]	42 KHz	75 [0.165]
2000 lb/10 kN	0,03 mm [0.001 in]	53 KHz	77 [0.17]
5000 lb/20 kN	0,03 mm [0.001 in]	34 KHz	140 [0.306]
10K lb/50 kN	0,03 mm [0.001 in]	47 KHz	145 [0.32]
15K lb	0,05 mm [0.002 in]	24 KHz	368 [0.811]
20K lb/100 kN	0,05 mm [0.002 in]	28 KHz	372 [0.820]
30K lb/150 kN	0,05 mm [0.002 in]	33 KHz	377 [0.831]
50K lb/200 kN	0,08 mm [0.003 in]	24 KHz	1270 [2.8]

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Figure 1. Mounting Dimensions: Model 53 (lb)

Ranges lb	ØD1 mm [in]	ØD2 mm [in]		H mm [in]		L mm [in]		A	B mm [in]	ØG mm [in]
		(6E)	(6I)	(6E)	(6I)	(6E)	(6I)			
5 lb to 100 lb	25,4 [1.00]	5,80 [0.23]		15,7 [0.62]		1,3 [0.05]		#4-40 UNC	5,6 [0.22]	19,05 [0.750]
250 lb to 2K lb	31,8 [1.25]	8,1 [0.32]	7,1 [0.28]	9,9 [0.39]	17,8 [0.70]	1,8 [0.07]	1,3 [0.05]	#6-32 UNC	5,1 [0.20]	25,4 [1.000]
3K lb to 10K lb	38,1 [1.50]	10,2 [0.40]		16,0 [0.63]		2,2 [0.09]		#6-32 UNC	5,1 [0.20]	31,75 [1.250]
15K lb to 30K lb	50,8 [2.00]	15,2 [0.60]		25,4 [1.00]		3,0 [0.12]		#6-32 UNC	6,4 [0.25]	41,28 [1.625]
50K lb	76,2 [3.00]	19,8 [0.78]		38,1 [1.5]		4,6 [0.18]		#6-32 UNC	6,4 [0.25]	60,33 [2.375]

Figure 2. Mounting Dimensions: Model 53 (N)

Ranges N	ØD1 mm [in]	ØD2 mm [in]		H mm [in]		L mm [in]		A	B mm [in]	ØG mm [in]
		(6E)	(6I)	(6E)	(6I)	(6E)	(6I)			
20 N to 500 N	25,4 [1.00]	5,80 [0.23]		15,7 [0.62]		1,3 [0.05]		M3 x 0,5	5,6 [0.22]	19,05 [0.750]
1 kN to 10 kN	31,8 [1.25]	8,1 [0.32]	7,1 [0.28]	9,9 [0.39]	17,8 [0.70]	1,8 [0.07]	1,3 [0.05]	M4 x 0,7	5,1 [0.20]	25,4 [1.000]
20 kN to 50 kN	38,1 [1.50]	10,2 [0.40]		16,0 [0.63]		2,2 [0.09]		M4 x 0,7	6,0 [0.24]	32 [1.260]
100 kN to 150 kN	50,8 [2.00]	15,2 [0.60]		25,4 [1.00]		3,0 [0.12]		M4 x 0,7	6,0 [0.24]	41,28 [1.625]
200 kN	76,2 [3.00]	19,8 [0.78]		38,1 [1.5]		4,6 [0.18]		M4 x 0,7	6,0 [0.24]	60,00 [2.362]

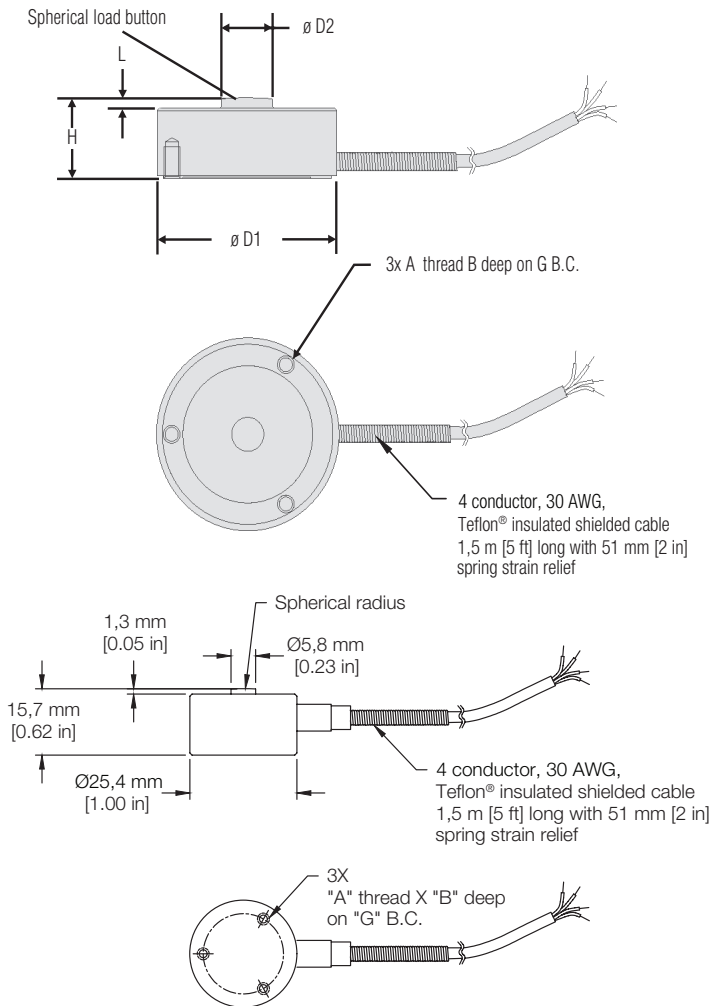


Table 9. Option Codes

	Many range/option combinations are available in our quick-ship and fast-track manufacture programs. Please see http://sensing.honeywell.com/TMsensor-ship for updated listings.
Load range	5 lb, 10 lb, 25 lb, 50 lb, 100 lb, 250 lb, 500 lb, 1K lb, 2K lb, 5K lb, 10K lb, 15K lb, 20K lb, 30K lb, 50K lb 20 N, 50 N, 100 N, 200 N, 500 N, 1 kN, 2 kN, 5 kN, 10 kN, 20 kN, 50 kN, 100 kN, 150 kN, 200 kN
Temperature compensation	1a. 15° C to 71° C [60° F to 160° F]
Internal amplifiers	2u. Unamplified, mV/V output
Electrical termination	6e. Integral cable: Teflon® 6i. Integral underwater cable (max. 82° C [180° F])
Additional point calibration	9a. 10 point (5 up/5 down) 20 % increments @ 20° C [68° F]
Electrical interfaces⁴	53s. Phoenix connector and signature calibration module on end of cable 53t. TEDS IEEE 1451.4 module ³

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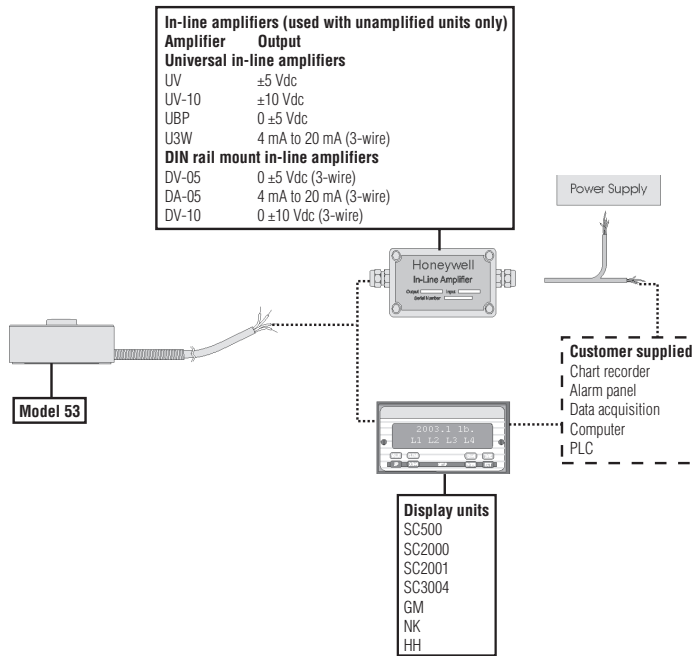
Figure 3. Product Nomenclature

	AL131 Load Type	MK Range	1A Temperature Compensation	2U Internal Amplifiers	6E Electrical Termination	Additional Point Calibration	15C Electrical Conn. Orientation	Calibration Memory ⁴
Model 53 Economical Load Cell	MI 20 Newton	AT 5 lb	1A 15 °C to 71 °C [60 °F to 160 °F]	2U Unamplified, mV/V output	6E Teflon [®] , Integral cable	Standard 5-point calibration (None)	15C Radial exit	No storage (none)
	MK 50 Newton	AV 10 lb			6I Integral under-water cable, 3 m [10 ft]	9A 10-point calibration		53S Phoenix connector with Signature Calibration Module
	ML 100 Newton	BL 25 lb						53T TEDS IEE 1451.4 module
	MM 200 Newton	BN 50 lb						
	MY 500 Newton	BR 100 lb						
	MN 1000 Newton	CN 250 lb						
	MO 2000 Newton	CR 500 lb						
	MQ 5000 Newton	CV 1000 lb						
	MR 10,000 Newton	DL 2000 lb						
	MS 20,000 Newton	DR 5000 lb						
	MT 50,000 Newton	DV 10,000 lb						
	MU 100,000 Newton	EJ 15,000 lb						
	ZB 150,000 Newton	EL 20,000 lb						
	MV 200,000 Newton	EN 30,000 lb						
		EP 50,000 lb						

NOTES

1. Allowable maximum loads – maximum load to be applied without damage.²
2. Without damage - loading to this level will not cause excessive zero shift or performance degradation. The user must consider fatigue life for long term use and structural integrity. All structurally critical applications (overhead loading, etc.) should always be designed with safety redundant load paths.
3. TEDS IEEE 1454.4 module installed at end of cable.
4. Maximum operating temperature for options 53S and 53T is 85 °C [185 °F]

Figure 4. Typical System Diagram



Find out more

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Failure to comply with these instructions could result in death or serious injury.

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- Complete installation, operation, and maintenance information is provided in the instructions supplied with each product.

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