



## TYPE APPROVAL CERTIFICATE

This is to certify that the electrical endurance of the

### ***GK-Series Dual Entry Key Operated Safety Interlock Switch***

manufactured by

### ***Honeywell International Inc***

315 East Stephenson Street,  
Freeport, Illinois,  
IL61032,  
USA.

has been assessed by Sira Certification Service.

The reliability data herein is certified subject to the  
stated conditions and scope in this certificate.

Certification Manager:

A handwritten signature in blue ink that reads "W Thomas".

W Thomas

Date of Original Certification: 28 July 2010

Date of re-issue: 03 July 2015

This certificate may only be reproduced in its entirety without any change.

**Product description and scope of certification**

The GK -Series (part numbers are identified as GK\*\*\*\*\*) Dual entry key operated safety interlock switch is a heavy-duty key switch used in large heavy duty door applications in industrial machinery. The switch is fitted with up to four pairs of switching contacts (available in several configurations). It has an enclosure made of AG40A zinc die cast alloy and cover made of cold rolled steel, sealed to IP67. The switch is provided with field wiring terminals. The user has to use a conduit plug rated for IP67 and above to ensure the integrity of sealing.

The scope of certification is for the electrical endurance against the tests specified below.

**Safety function(s)**

The safety function of the certified device is to open the normally closed (NC) contacts on actuation of the plunger.

**Identification of certified equipment**

This certificate applies to all devices defined in the manufacturer’s assembly drawing numbers GK series chart 3, type E, Rev 35, 12-Oct-2012 and GK series chart 3, type I, Rev 33, 12-Oct-2012.

**Electrical endurance reliability data**

The following reliability data has been established by test.

GK-XXXXX <sup>[2]</sup>	
Mean Cycles To Failure <sup>[1]</sup>	63,750 cycles <sup>[3]</sup>

<sup>[1]</sup> ‘Failure’ is defined as a failure to meet either the acceptance criteria in the test plan (below).

<sup>[2]</sup> For ‘XXXXX’, refer to manufacturer’s drawings stated above for details of product variants.

<sup>[3]</sup> Tests were run until all samples had failed to determine Mean Cycles To Failure.

Notes: the data in the table above indicates a statistical probability of failure based on endurance testing a number of samples under specified conditions (see below). The figure therefore cannot be used to guarantee the lifetime of a particular device.

### Electrical endurance test plan

The devices were installed in accordance with the manufacturer's user instructions and tested in accordance with the following test plan.

No. of test samples:	8
No. of test cycles per switch:	Until all samples failed (up to a maximum of 130,000 cycles)
Rate of test cycles, conditions and monitoring loads:	In accordance with IEC 60947-5-1, 8.3.3.5.2
Acceptance Criteria:	<ol style="list-style-type: none"> <li>1. No contact weld, checked at every cycle;</li> <li>2. No zero-current detection, checked at every cycle;</li> <li>3. Dielectric Voltage Withstand: 2,200VAC checked after 6,050 cycles, 20,000 cycles, 50,000 cycles, and then every 10,000 cycles until failure.</li> </ol>

### Conditions of Certification

The manufacturer of the certified equipment shall observe the following conditions of certification:

1. This Type Approval Certificate is valid only for products which are identical with the products assessed in Sira report number R56A18220A and conform to the assembly drawings referred to in this certificate. The manufacturer is responsible for ensuring that on-going production provides identical products.

### General Notes

1. This certificate is based upon an assessment of the certified equipment described in Sira Test & Certification confidential assessment report number R56A18220A.
2. This Certificate and the Sira Certification Mark are subject to the 'Regulations Applicable to the Holders of Sira Certificates'.
3. This document remains the property of Sira and shall be returned when requested by the company.