

TSC & NSC SERIES

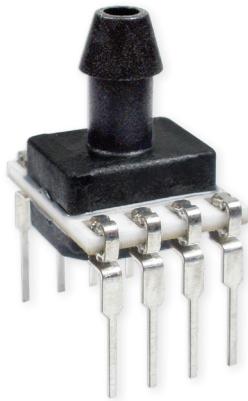
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Issue 2

TruStability® Board Mount Pressure Sensors

TSC Series, Compensated/Unamplified ± 60 mbar to ± 10 bar | ± 6 kPa to ± 1 MPa | ± 1 psi to ± 150 psi, Millivolt Analog Output

NSC Series, Uncompensated/Unamplified ± 2.5 mbar to ± 10 bar | ± 250 Pa to ± 1 MPa | ± 1 in H₂O to ± 150 psi, Millivolt Analog Output



DESCRIPTION

The Honeywell TruStability® TSC Series and NSC Series are piezoresistive silicon pressure sensors offering a ratiometric analog output for reading pressure over the specified full scale pressure span and temperature range.

TSC Series

- Temperature compensated and unamplified
- Compensation makes it easier to integrate the sensor into a system by eliminating the need to calibrate the system over temperature and also offers reduced part-to-part variation
- Compensated temperature range is 0°C to 85°C [-32°F to 185°F]
- Operating temperature range is -40°C to 85°C [-40°F to 185°F]
- Measures differential or gage pressures

NSC Series

- Uncompensated and unamplified
- Allows customers the flexibility of performing their own calibration while still benefiting from the industry-leading stability, accuracy, and repeatability that the Honeywell TruStability® Pressure Sensors provide
- Operates as specified from -40°C to 85°C [-40°F to 185°F]
- Measures absolute, differential or gage pressures

The absolute versions have an internal vacuum reference and an output value proportional to absolute pressure. Differential versions allow measurement of pressure between two pressure ports. Gage versions are referenced to atmospheric pressure and provide an output proportional to pressure variations from atmosphere.

The TSC Series and NSC Series sensors are intended for use with non-corrosive, non-ionic gases, such as air. Port 1 can also be used for non-corrosive, non-ionic liquids on sensors rated above 60 mbar | 6 kPa | 1 psi.

The TSC and NSC Series offer numerous package styles and mounting options, making it easier for device manufacturers to integrate the product into their applications. These sensors offer infinite resolution on the pressure signal. Frequency response is also typically limited only by the end user's system. All products are designed and manufactured according to ISO 9001.

DIFFERENTIATION

Stability and reliability you can count on

- Industry-leading accuracy down to $\pm 0.15\%$ FSS BFSL
- Port and housing options simplify integration
- Wide pressure range from ± 2.5 mbar to ± 10 bar, ± 250 Pa to ± 1 MPa, ± 1 in H₂O to ± 150 psi
- Small package size
- Low power consumption

PORTFOLIO

The TSC & RSC Series joins an extensive line of board mount pressure sensors. To learn more about the product, or the many other board mount pressure sensors in this series, [click here](#).

Honeywell

TRUSTABILITY® BOARD MOUNT PRESSURE SENSORS

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FEATURES

Industry-leading

long-term stability

Even after long-term use and thermal extremes, these sensors perform substantially better relative to stability than any other pressure sensor available in the industry today:

- Minimizes system calibration and design needs and maximizes system performance
- Helps support system uptime by eliminating the need to service or replace the sensor during its application life
- Simplifies product integration
- Supports system uptime

Industry-leading accuracy

Extremely tight accuracy down to $\pm 0.15\%$ FSS BFSL:

- Reduces software needed to correct system inaccuracies, minimizing system design time
- Supports system accuracy and warranty requirements

Industry-leading flexibility

- Modular, flexible design with numerous package styles, pressure ports, and options simplifies integration into the device manufacturer's application
- Single side wet media allows the end customer to use one port of the sensor with condensing humidity or directly with non-corrosive liquid media

Insensitive to mounting orientation

Allows flexibility of use within the application.

Small size

Miniature 10 mm x 10 mm [0.39 in x 0.39 in] package is very small when compared to most board mount pressure sensors:

- Occupies less area on the PCB
- Typically allows for easy placement on crowded PCBs or in small devices

Repeatability

Provides excellent repeatability, high accuracy and reliability under many demanding conditions

Supports lean manufacturing

- J-STD-020E MSL 2 with unlimited Storage life when stored inside the moisture barrier bag
- System can be calibrated within one hour after reflow solder
- Compatible with modern lead-free and no-clean solder processes

Extremely low power consumption

- Operating supply voltage as low as 1.5 Vdc
- Reduces power consumption, provides extended battery life, and promotes energy efficiency

Absolute, differential and gage types

- Provides flexibility of use within the application
- Absolute type on NSC Series only

Pressure ranges from $\pm 2.5\text{ Mbar}$ to $\pm 10\text{ bar}$ | $\pm 250\text{ Pa}$ to $\pm 1\text{ MPa}$ | $\pm 1\text{ inH}_2\text{O}$ to $\pm 150\text{ psi}$

Optimizes the customer's system performance by maximizing pressure resolution with more available pressure ranges

RoHS and ISO9001 compliance

APPLICATIONS

Medical

- Nebulizers
- Spirometers
- Patient monitoring equipment
- Therapeutic hospital beds
- Hospital gas supply
- Oxygen concentrators
- Blood analysis
- Gas chromatography
- Analytical instruments

Industrial

- Valves
- Pumps
- Actuators
- HVAC transmitters
- Automated pneumatic assembly Equipment
- Pneumatic operator control systems
- Industrial gas supply
- Barometry
- Gas chromatography
- Analytical instrument Sampling systems

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TSC SERIES AND NSC SERIES GENERAL SPECIFICATIONS

TABLE 1. ABSOLUTE MAXIMUM RATINGS

Characteristic	Min.	Max.	Unit
Supply voltage (V_{supply}) ² : pressure ranges $\geq 60 \text{ mbar} 6 \text{ kPa}$ 1 psi pressure ranges $\leq 40 \text{ mbar} 4 \text{ kPa} 20 \text{ in H}_2\text{O}$	-12.0 0	12.0 7	Vdc
Storage temperature	-40 [-40]	85 [185]	°C [°F]
Soldering time and temperature: lead solder temperature (SIP, DIP) peak reflow temperature (SMT)	4 s max. at 250°C [482°F] 15 s max. at 250°C [482°F]		

¹Absolute maximum ratings are the extreme limits the device will withstand without damage.

²Incorrect application of supply voltage or ground to the wrong pin may cause electrical failure.

TABLE 2. OPERATING SPECIFICATIONS

Characteristic	Min.	Typ.	Max.	Unit
Supply voltage (V_{supply}) ^{1,2} : pressure ranges $\geq 60 \text{ mbar}$ 6 kPa 1 psi pressure ranges $\leq 40 \text{ mbar} 4 \text{ kPa} 20 \text{ H}_2\text{O}$	1.5 2.7	5.0 5.0	12.0 6.5	Vdc
Supply current (at 5.0 Vdc supply)				
TSC Series	–	0.6	1	
NSC Series	–	1.5	2.2	mA
Operating temperature range ³	-40[-40]	–	85 [185]	°C [°F]
TSC Series compensated temperature range ⁴	0 [32°]	–	85 [185]	°C [°F]
Startup time	–	–	5	ms
TSC Series output resistance	–	2.5	–	kOhm

¹Ratiometricity of the sensor (the ability of the device output to scale to the supply voltage) is achieved within the specified operating voltage.

²Incorrect application of supply voltage or ground to the wrong pin may cause electrical failure.

³Operating temperature range: The temperature range over which the sensor will produce an output proportional to pressure.

⁴Compensated temperature range: The temperature range over which the sensor will produce an output proportional to pressure within the specified performance limits.

TABLE 3. ENVIRONMENTAL SPECIFICATIONS

Characteristic	Parameter
Humidity	0% to 95% RH, non-condensing
Vibration	MIL-STD-202G, Method 204D, Condition B (15 g, 10 Hz to 2 kHz)
Shock	MIL-STD-202G, Method 213B, Condition C (100 g, 6 ms duration)
Life ¹	1 million pressure cycles minimum
Shelf Life	Unlimited storage life, inside sealed moisture barrier bag
Floor Life ²	One year floor life, after removal from sealed moisture bag, $< 30^\circ\text{C}$ & $< 60\%$ RH
Solder reflow	J-STD-020E MSL2 (see shelf life/floor life)

¹Life may vary depending on specific application in which the sensor is utilized.

²Floor life, the maximum recommended time period after removal from a moisture barrier bag or dry storage prior to solder reflow. If the maximum recommended floor time is exceeded parts may require to be baked at 85°C for up to 12 hours prior to solder reflow.

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TSC SERIES AND NSC SERIES GENERAL SPECIFICATIONS

TABLE 4. WETTED MATERIALS¹

Component	Port 1 (Pressure Port)	Port 2 (Reference Port)
Ports and covers	high temperature polyamide	high temperature polyamide
Substrate	alumina ceramic	alumina ceramic
Adhesives	epoxy, RTV	epoxy, RTV
Electronic components	silicon	silicon, glass, gold

¹Contact Honeywell Customer Service for detailed material information.

CAUTION

PRODUCT DAMAGE

- Ensure liquid media is applied to Port 1 only; Port 2 is not compatible with liquids
- Ensure liquid media contains no particulates. All TruStability® sensors are dead-ended devices. Particulates can accumulate inside the sensor, causing damage or affecting sensor output
- Recommend that the sensor be positioned with Port 1 facing downwards; any particulates in the system are less likely to enter and settle within the pressure sensor if it is in this position
- Ensure liquid media does not create a residue when dried; build-up inside the sensor may affect sensor output. Rinsing of a dead-ended sensor is difficult and has limited effectiveness for removing residue
- Ensure liquid media are compatible with wetted materials. Non-compatible liquid media will degrade sensor performance and may lead to sensor failure

Failure to comply with these instructions may result in product damage.

TABLE 5. SENSOR PRESSURE TYPES

Pressure Type	Description
Absolute	Output is proportional to the difference between applied pressure and a built-in reference to vacuum.
Differential	Output is proportional to the difference between the pressures applied to each port (Port 1 – Port 2).
Gage	Output is proportional to the difference between applied pressure and atmospheric (ambient) pressure.

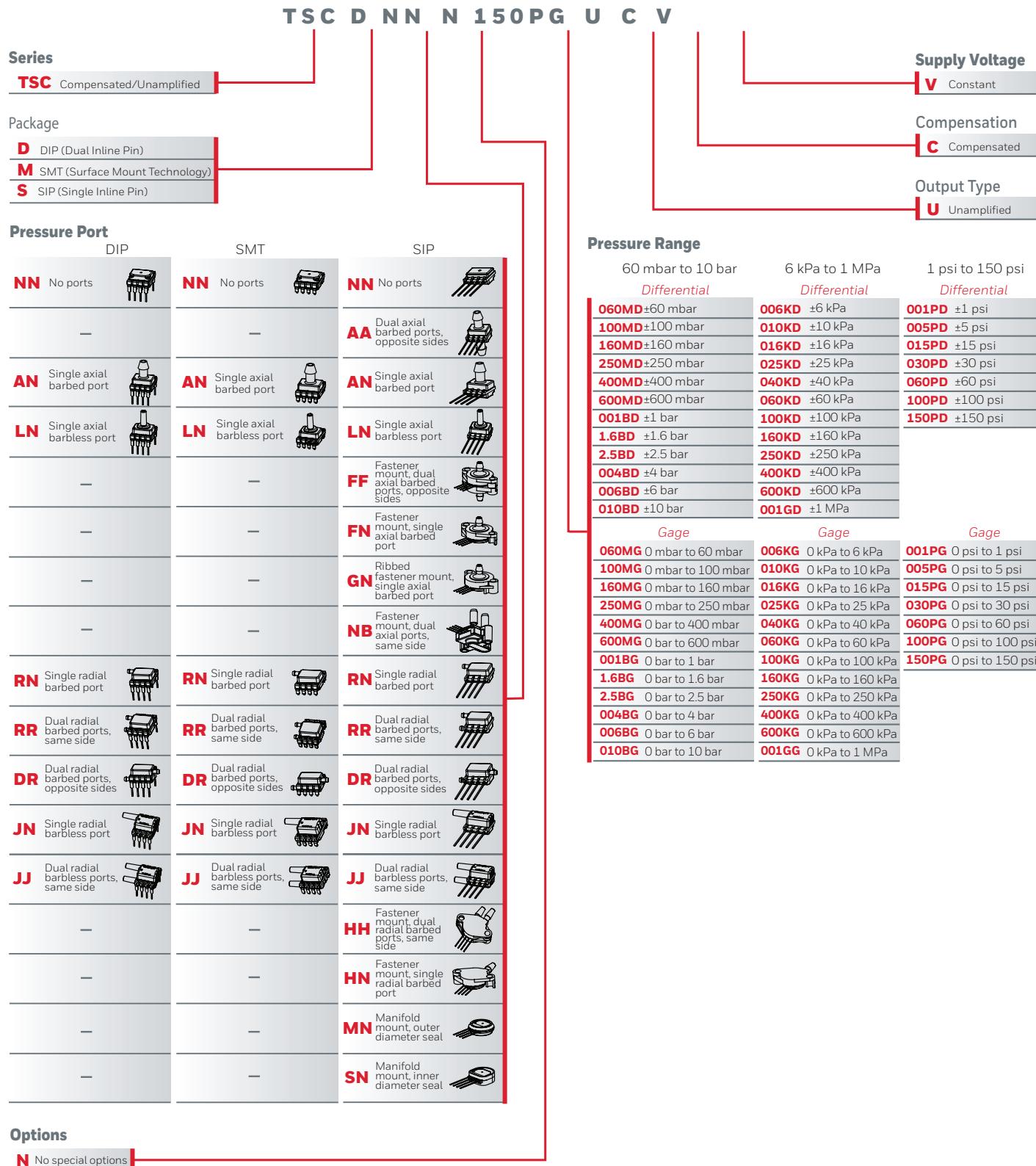
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TSC & NSC SERIES

TSC SERIES NOMENCLATURE AND ORDER GUIDE

Figure 1. TSC Series Nomenclature and Order Guide¹

For example, **TSCDNNN150PGUCV** defines a TSC Series TruStability® Pressure Sensor, DIP package, NN pressure port, no special options, 150 psi gage pressure range, unamplified, compensated, constant supply voltage.



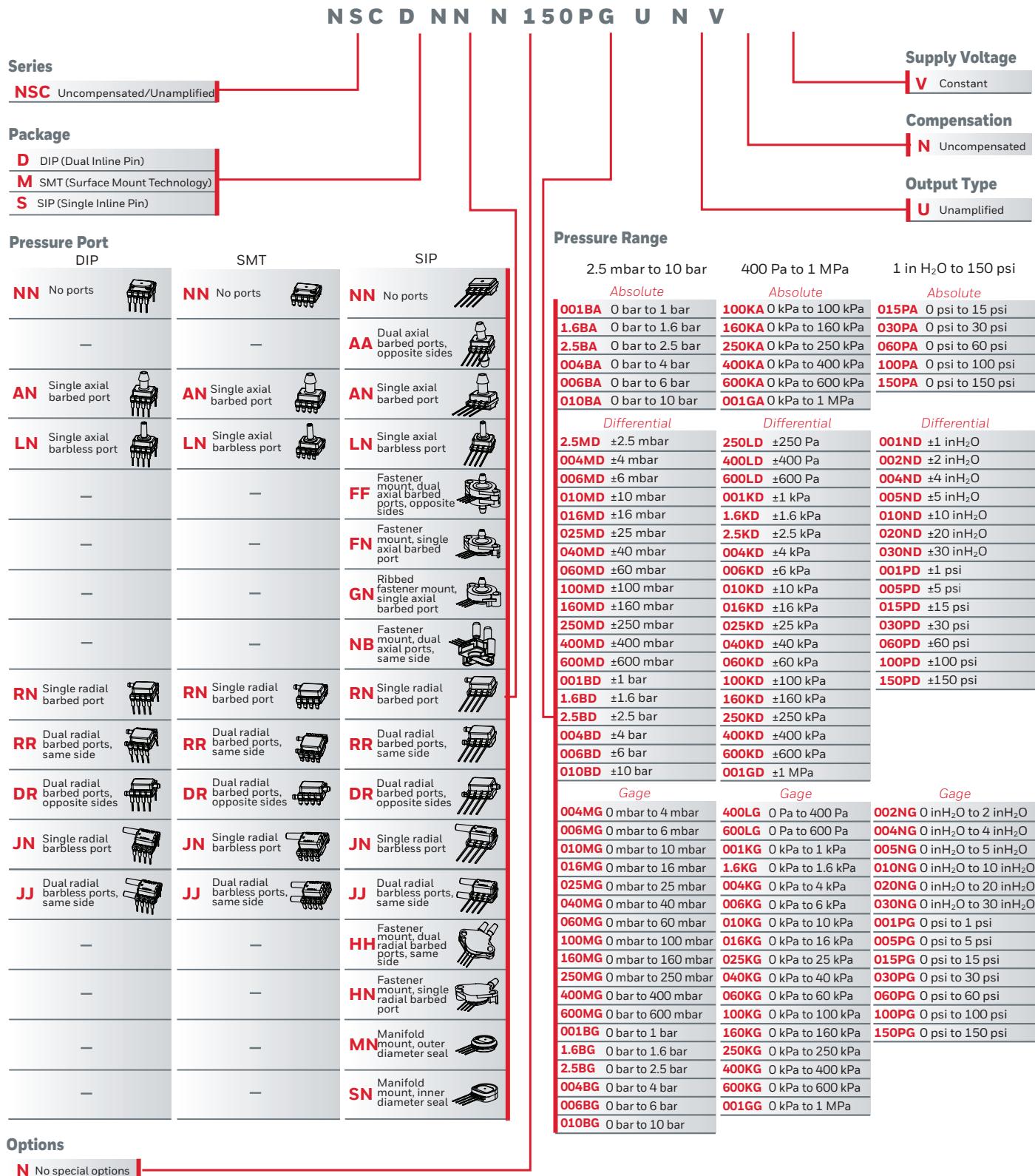
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TSC & NSC SERIES

TSC SERIES NOMENCLATURE AND ORDER GUIDE

Figure 2. NSC Series Nomenclature and Order Guide¹

For example, **NSCDNNN150PGUNV** defines an NSC Series TruStability® Pressure Sensor, DIP package, NN pressure port, no special options, 150 psi gage pressure range, unamplified, uncompensated, constant supply voltage.



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AVAILABLE STANDARD CONFIGURATIONS

FIGURE 4. ALL AVAILABLE STANDARD CONFIGURATIONS (DIMENSIONAL DRAWINGS ON PAGES NOTED BELOW.)

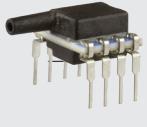
Package Code	Pressure Port		
	DIP	SMT	SIP
NN	page 16	page 21	page 21
AA	—	—	page 21
AN	page 16	page 21	page 22
LN	page 18	page 21	page 22
FF	—	—	page 22
FN	—	—	page 23
GN	—	—	page 23
NB	—	—	page 23
RN	page 17	page 21	page 24

TRUSTABILITY® BOARD MOUNT PRESSURE SENSORS

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AVAILABLE STANDARD CONFIGURATIONS

FIGURE 4. AVAILABLE STANDARD CONFIGURATIONS (CONTINUED; DIMENSIONAL DRAWINGS ON PAGES NOTED BELOW.)

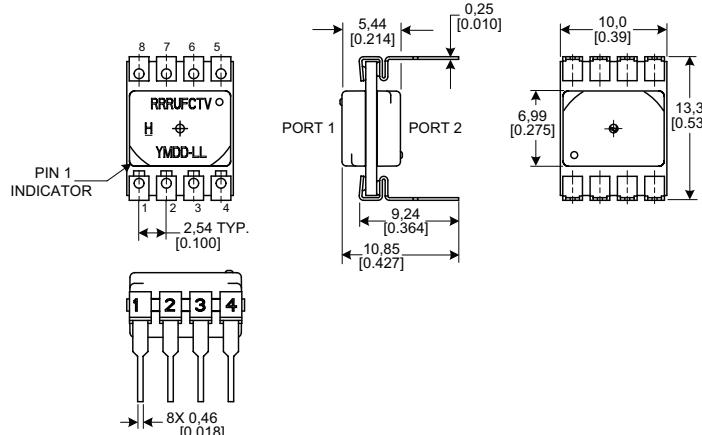
Package Code	Pressure Port		
	DIP	SMT	SIP
RR	 page 17	 page 20	 page 24
DR	 page 17	 page 20	 page 26
JN	 page 18	 page 20	 page 25
JJ	 page 18	 page 21	 page 25
HH	—	—	 page 25
HN	—	—	 page 26
MN	—	—	 page 26
SN	—	—	 page 26

TRUSTABILITY® BOARD MOUNT PRESSURE SENSORS

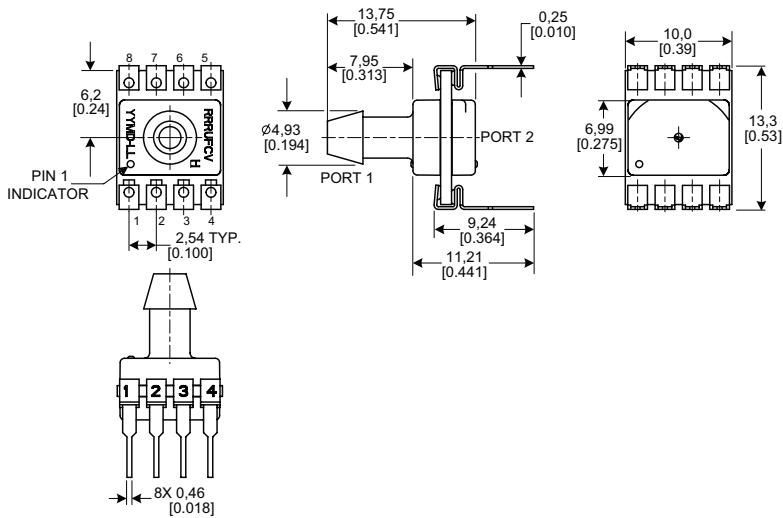
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DIMENSIONAL DRAWINGS DIP PACKAGES

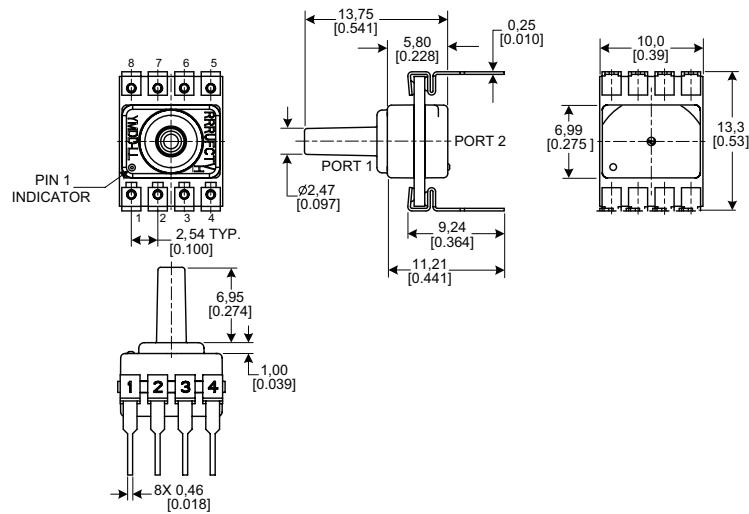
Figure 5. DIP Package Dimensional Drawings (for reference only: mm [in])
DIP NN: No ports



DIP AN: Single axial barbed port



DIP AN: Single axial barbless port

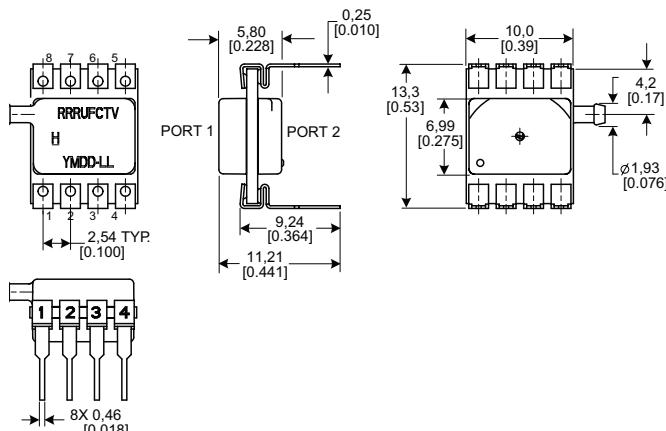
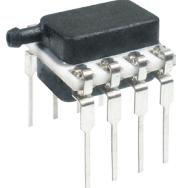


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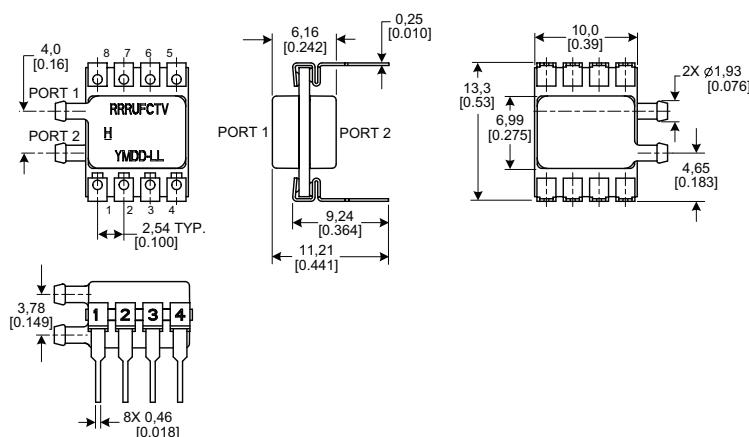
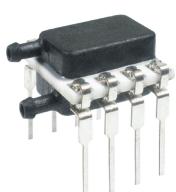
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DIMENSIONAL DRAWINGS DIP PACKAGES

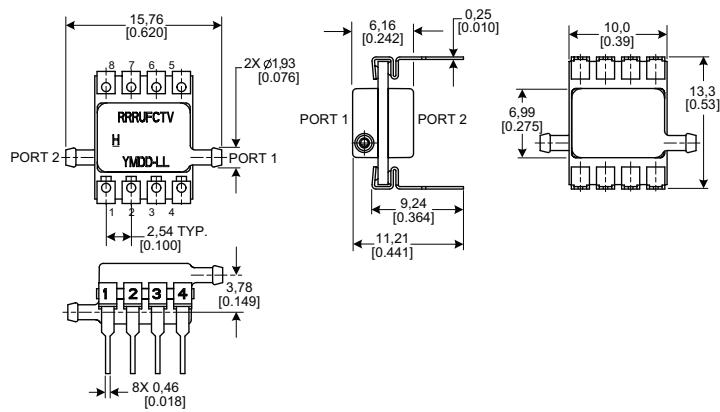
Figure 5. DIP Package Dimensional Drawings (continued)
DIP RN: Single radial barbed port



DIP RR: Dual radial barbed ports, same side



DIP DR: Dual radial barbed ports, opposite sides

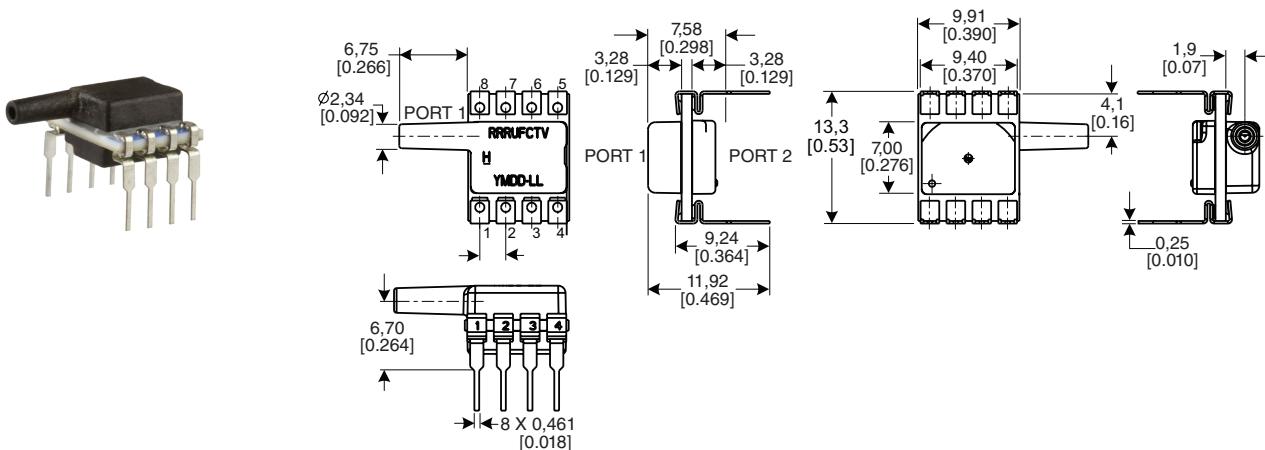


TRUSTABILITY® BOARD MOUNT PRESSURE SENSORS

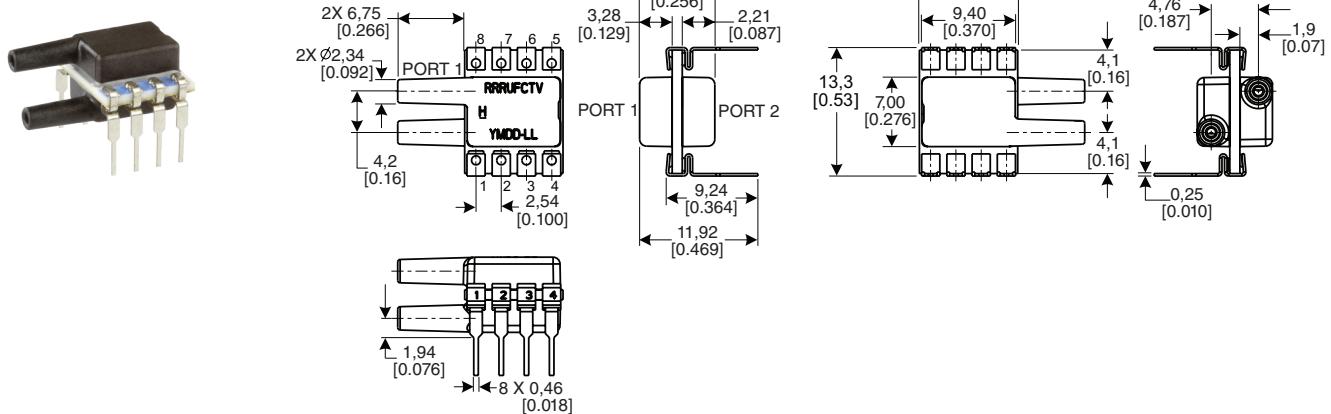
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DIMENSIONAL DRAWINGS DIP AND SMT PACKAGES

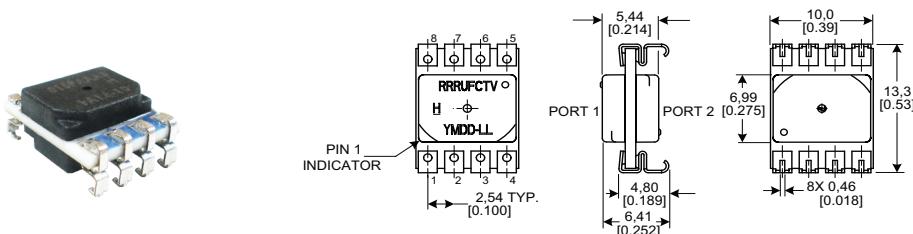
Figure 5. DIP Package Dimensional Drawings (continued)
DIP JN: Single radial barbless port



DIP JJ: Dual radial barbless ports, same side



SMT NN: No ports

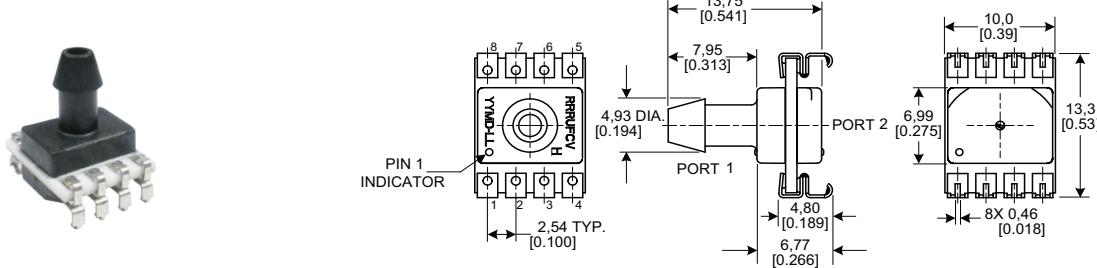


TRUSTABILITY® BOARD MOUNT PRESSURE SENSORS

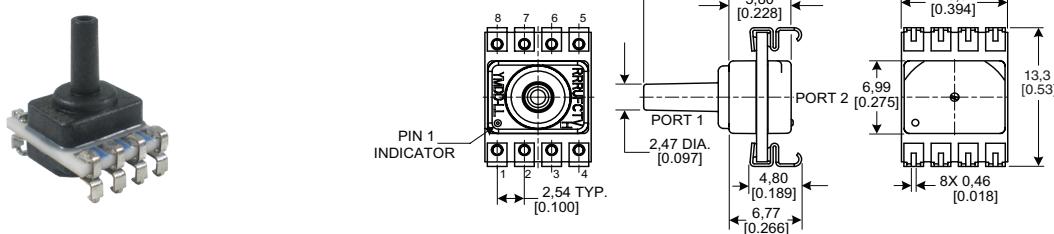
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DIMENSIONAL DRAWINGS SMT PACKAGES

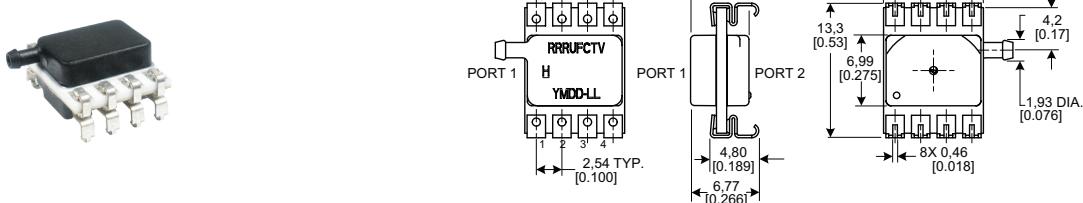
Figure 6. SMT Package Dimensional Drawings
SMT AN: Single axial barbless port



SMT LN: Single axial barbless port



SMT RN: Single radial barbed port

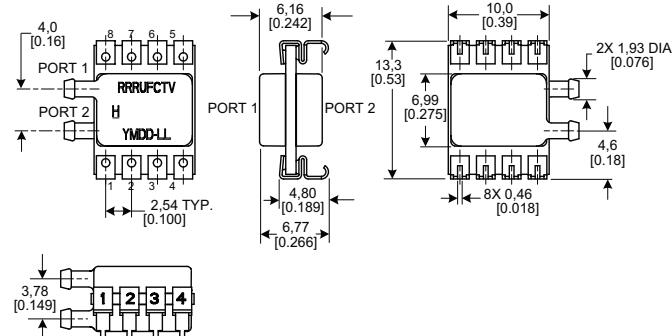


TRUSTABILITY® BOARD MOUNT PRESSURE SENSORS

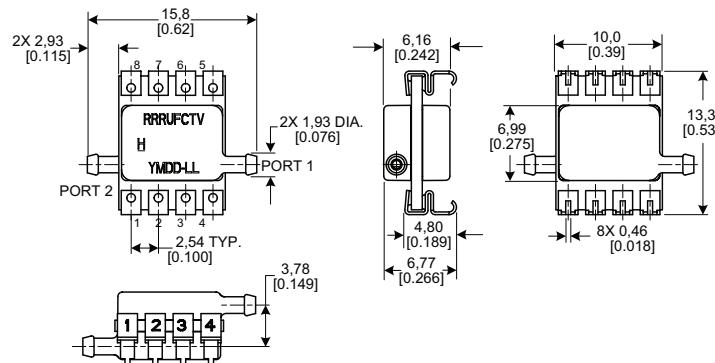
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DIMENSIONAL DRAWINGS SMT PACKAGES

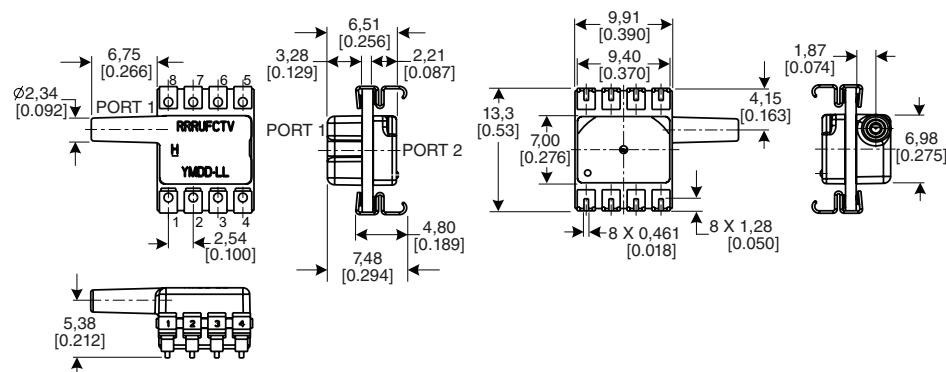
Figure 6. SMT Package Dimensional Drawings (continued)
SMT RR: Dual radial barbed ports, same side



SMT DR: Dual radial barbed ports, opposite sides



SMT JN: Single radial barbless port



TRUSTABILITY® BOARD MOUNT PRESSURE SENSORS

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DIMENSIONAL DRAWINGS SMT AND SIP PACKAGES

Figure 6. SMT Package Dimensional Drawings (continued)
SMT JJ: Dual radial barbless ports, same side

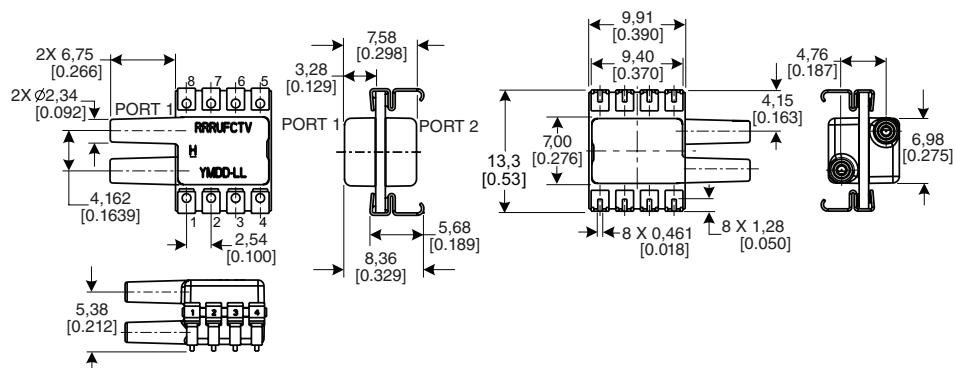
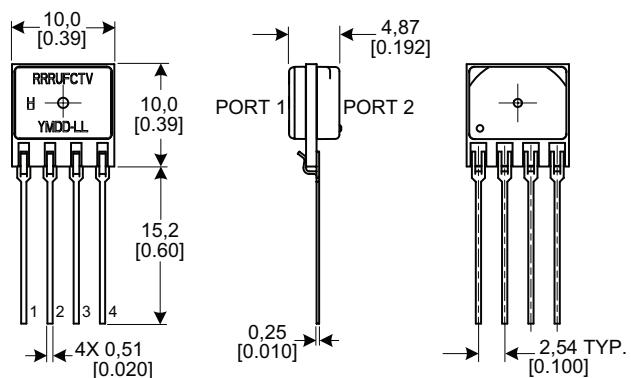
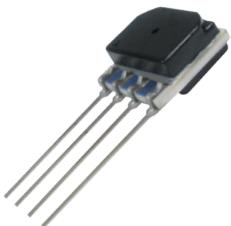
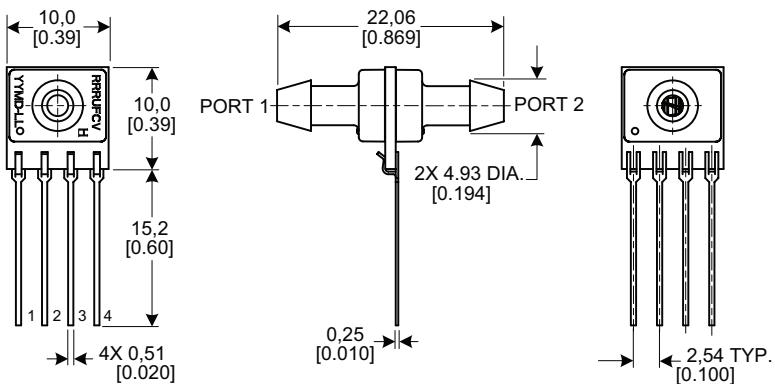


Figure 7. SIP Package Dimensional Drawings (for reference only: mm [in])
SIP NN: No ports



SIP AA: Dual axial barbed ports, opposite sides



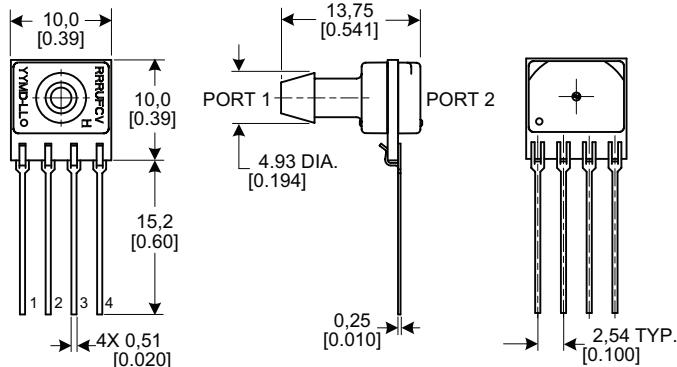
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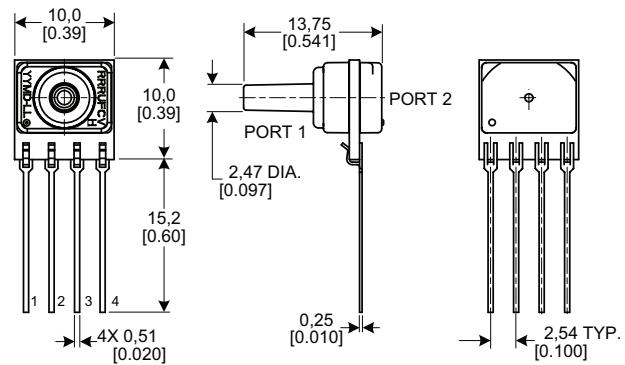
DIMENSIONAL DRAWINGS SIP PACKAGES

Figure 7. SIP Package Dimensional Drawings (continued)

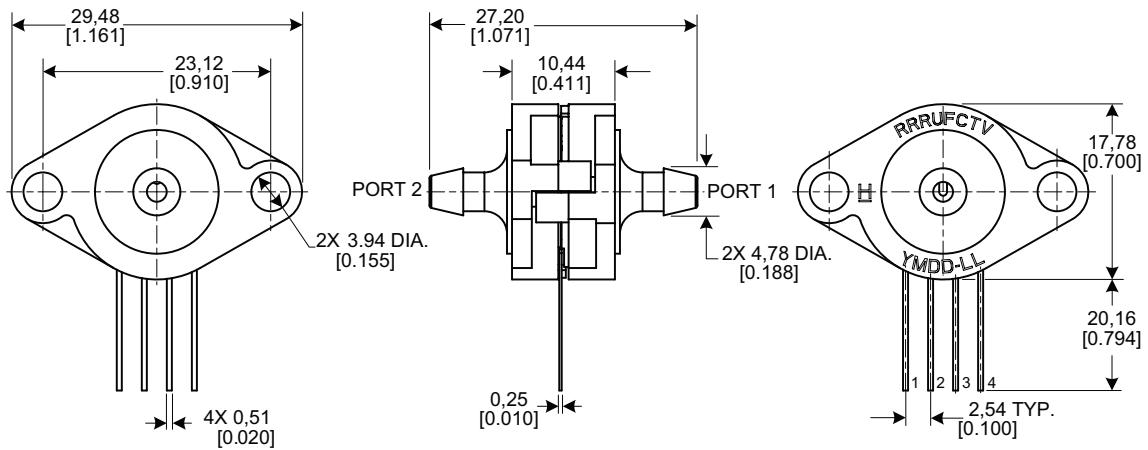
SIP AN: Single axial barbed port



SIP LN: Single axial barbless port



SIP FF: Fastener mount, dual axial barbed ports, opposite sides

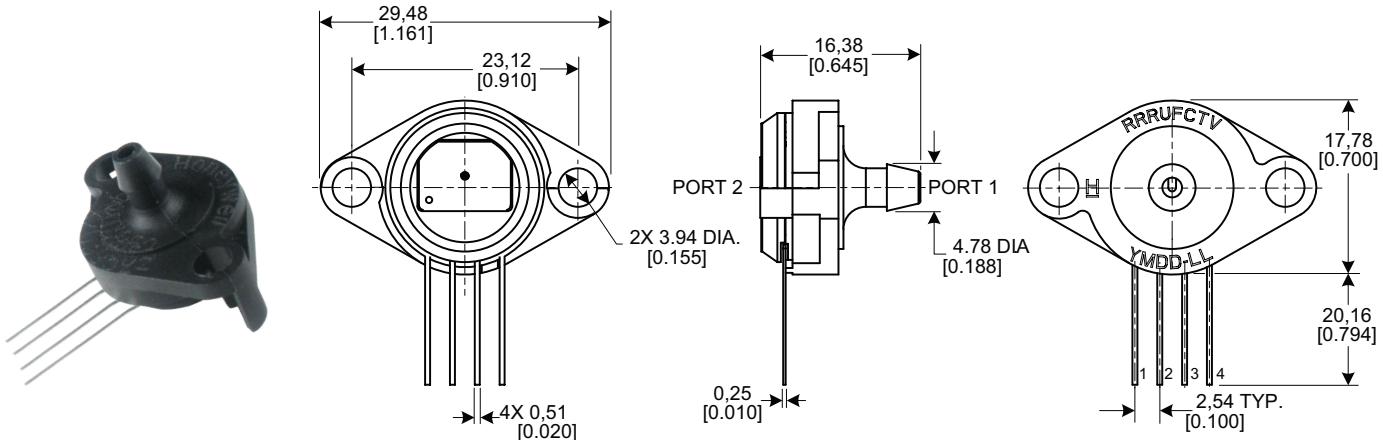


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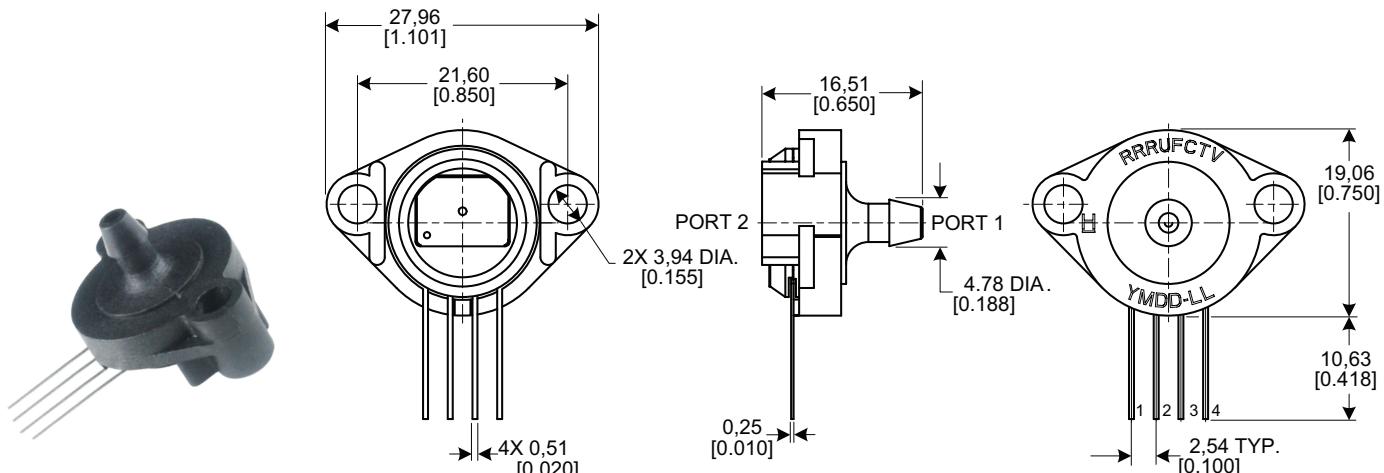
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DIMENSIONAL DRAWINGS SIP PACKAGES

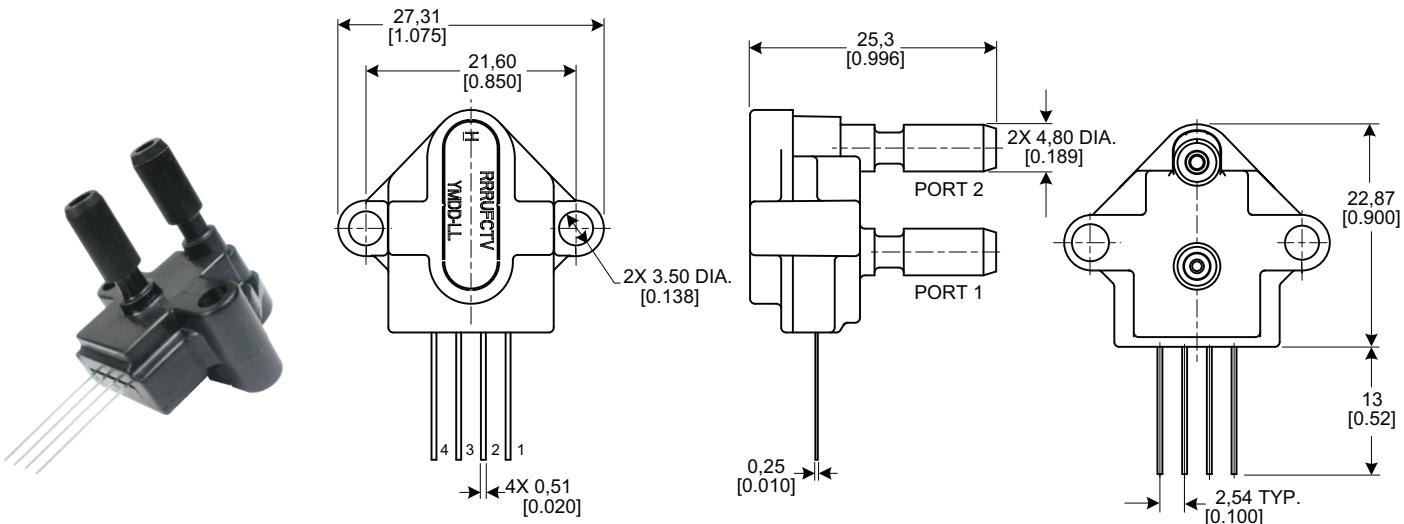
Figure 7. SIP Package Dimensional Drawings (continued)
SIP FN: Fastener mount, single axial barbed port



SIP GN: Ribbed fastener mount, single axial barbed port



SIP NB: Fastener mount, dual axial ports, same side

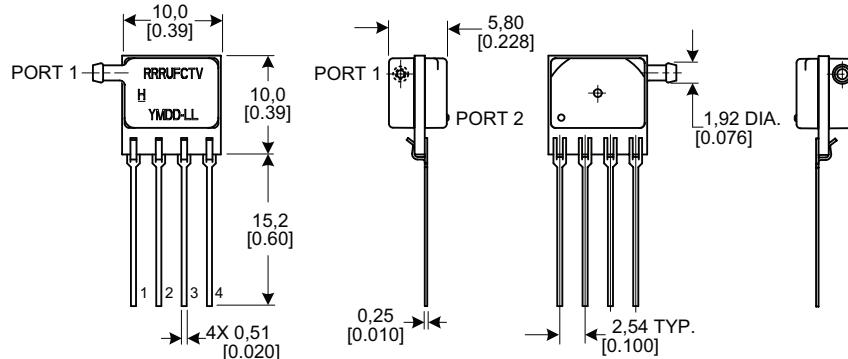


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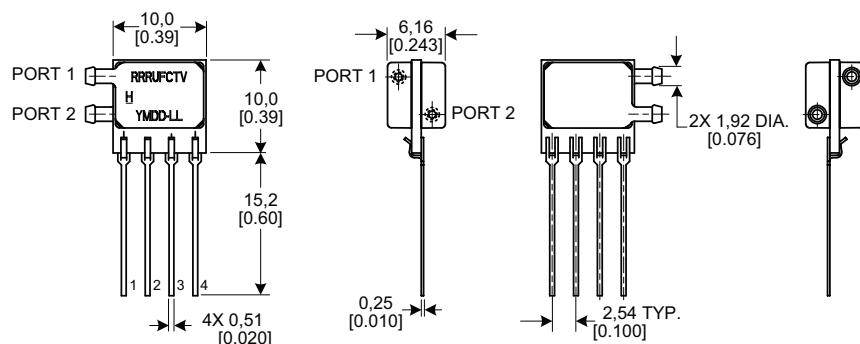
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DIMENSIONAL DRAWINGS SIP PACKAGES

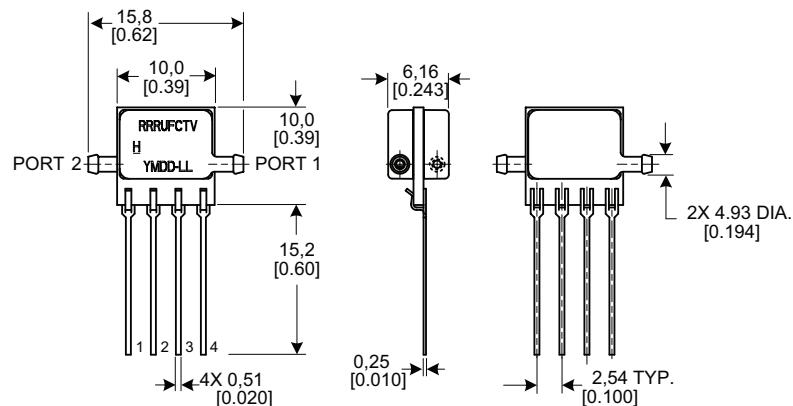
Figure 7. SIP Package Dimensional Drawings (continued)
SIP RN: Single radial barbed port



SIP RR: Dual radial barbless ports, same side



SIP FR: Dual radial barbed ports, opposite sides

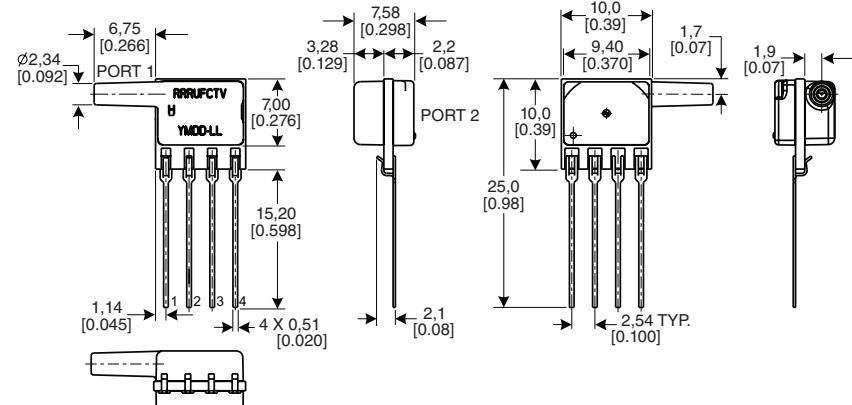


TRUSTABILITY® BOARD MOUNT PRESSURE SENSORS

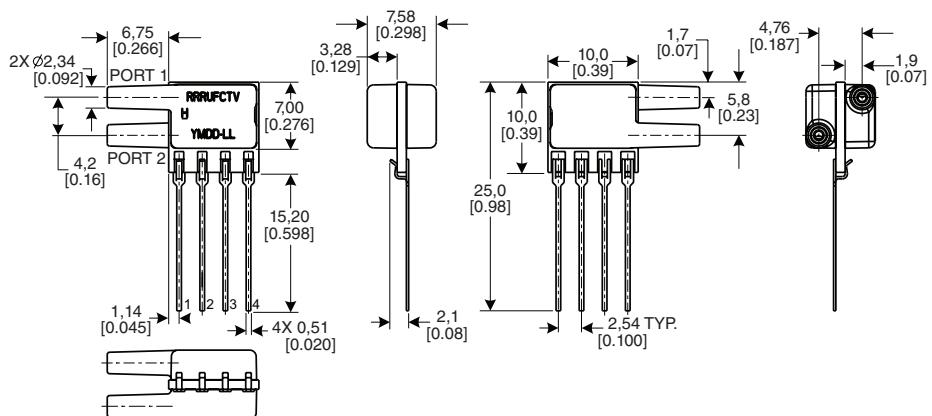
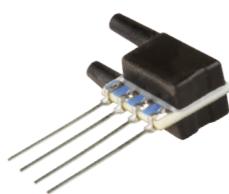
TSC & NSC SERIES

DIMENSIONAL DRAWINGS SIP PACKAGES

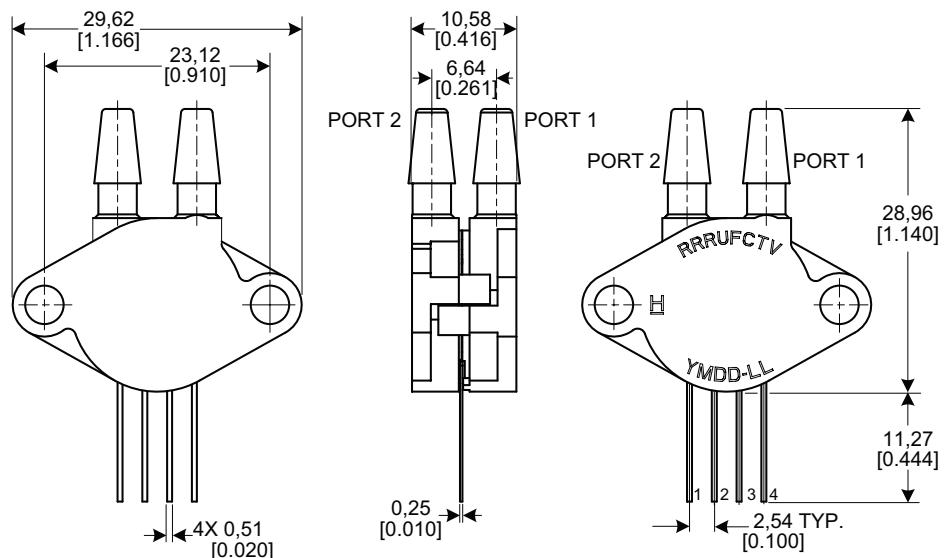
Figure 7. SIP Package Dimensional Drawings (continued)
SIP JN: Single radial barbless port



SIP JJ: Dual radial barbless ports, same side



SIP HH: Fastener mount dual radial barbed ports, same side

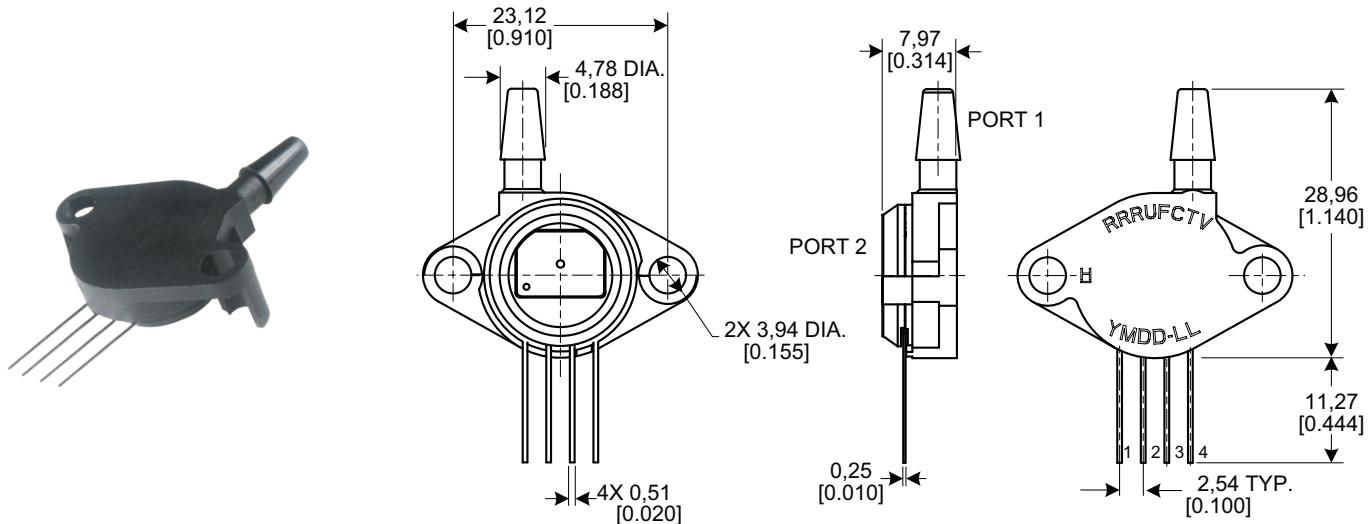


TRUSTABILITY® BOARD MOUNT PRESSURE SENSORS

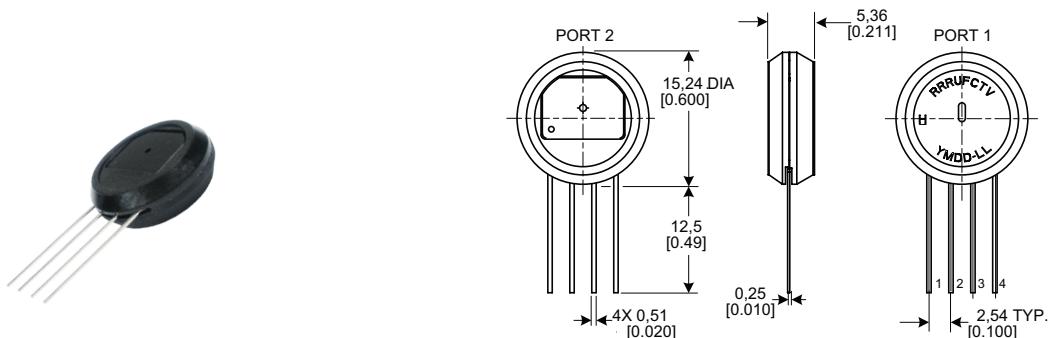
TSC & NSC SERIES

DIMENSIONAL DRAWINGS SIP PACKAGES

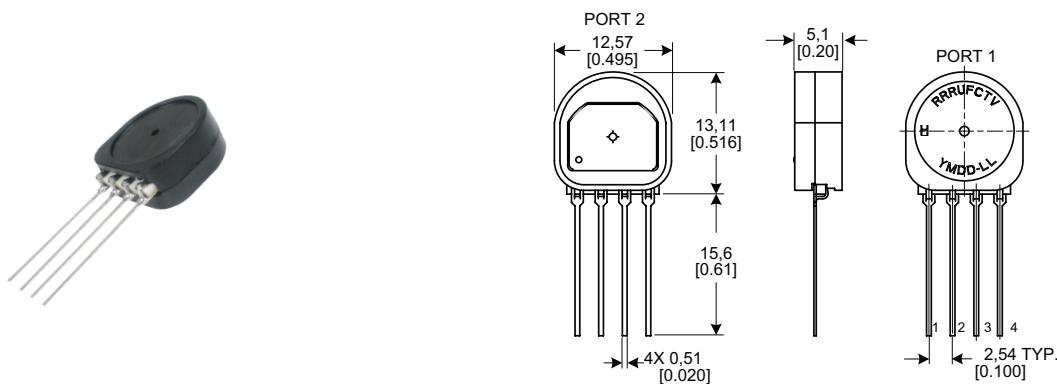
Figure 7. SIP Package Dimensional Drawings (continued)
SIP HN: Fastener mount single radial barbed port



SIP MN: Manifold mount, outer diameter seal



SIP SN: Manifold mount, inner diameter seal



TRUSTABILITY® BOARD MOUNT PRESSURE SENSORS

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PINOUT, PCB PAD LAYOUT, CIRCUIT EXAMPLES

TABLE 12. PINOUT FOR DIP AND SMT PACKAGES

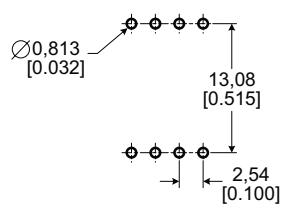
Output Type	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8
analog	GND	Vout+	V_{supply}	Vout-	NC	NC	NC	NC

TABLE 13. PINOUT FOR SIP PACKAGES

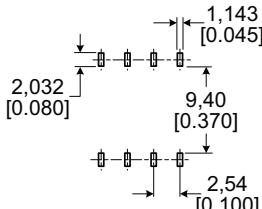
Output Type	Pin 1	Pin 2	Pin 3	Pin 4
analog	GND	Vout+	V_{supply}	Vout-

Figure 8. Recommended PCB Pad Layouts

DIP



SMT



SIP

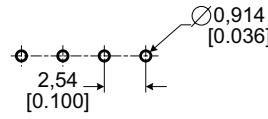
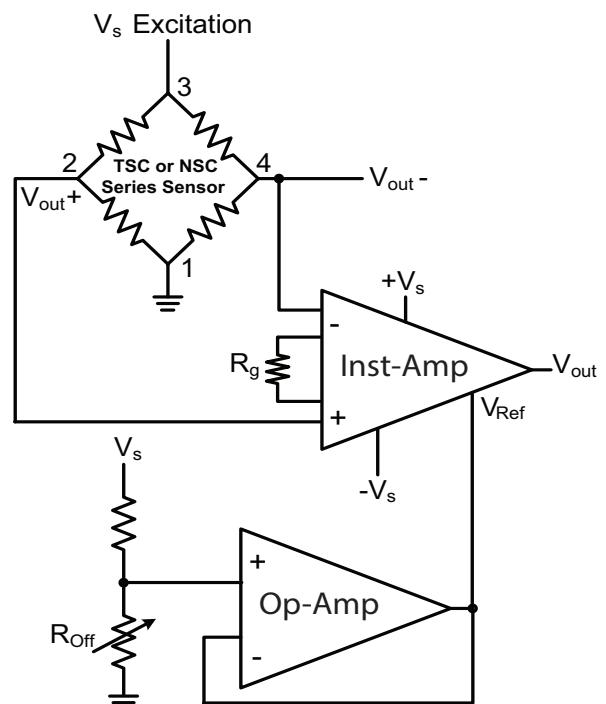
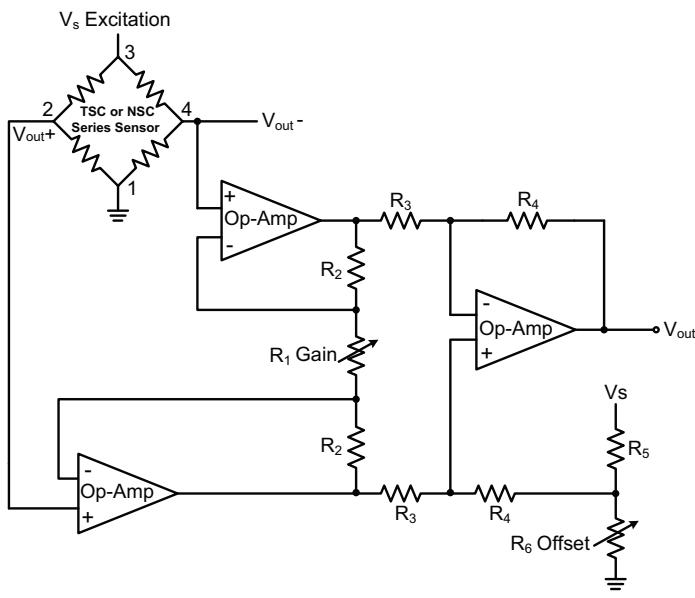


Figure 9. Circuit Examples
Amplification Circuit Using
Discrete Op-Amps

Amplification Circuit Using
an Instrumentation Amplifier



WARNING **IMPROPER INSTALLATION**

- Consult with local safety agencies and their requirements when designing a machine-control link, interface and all control elements that affect safety.
- Strictly adhere to all installation instructions.

Failure to comply with these instructions could result in death or serious injury.

WARNING **MISUSE OF DOCUMENTATION**

- The information presented in this product sheet is for reference only. Do not use this document as a product installation guide.
- Complete installation, operation, and maintenance information is provided in the instructions supplied with each product.

Failure to comply with these instructions could result in death or serious injury.

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